



Alabama Department of Environmental Management P.O. Box 301463
Montgomery, Alabama 36130-1463

Attention: Ms. Jessica Spence

Re: Underground Injection Control (UIC) Report

**SMA 4 – Former Chemical Plant** 

**Bluestone Coke, LLC** 

4200 F.L. Shuttlesworth Drive

Birmingham, Jefferson County, Alabama

USEPA ID No. ALD 000 828 848 UIC Permit No. ALSI9937718

Terracon Project No. E1187346

Dear Ms. Spence:

On behalf of Bluestone Coke, LLC, Terracon Consultants, Inc. (Terracon) is pleased to submit the *Underground Injection Control (UIC) Report for SMA 4 - Former Chemical Plant* for the above-referenced site. This UIC Report has been prepared in response to the requirements of the UIC Permit No. ALSI9937718 issued January 15, 2019.

If you should have any questions, please do not hesitate to contact us at (205) 942-1289.

Sincerely,

Terrac And Developments, Inc.

Terre AL-PG #8

Principal Geologist

Andy Smith, AL-PE#28773 Senior Project Engineer

cc: Ms. Meredith Anderson; USEPA Region 4

Terracon Consultants, Inc. 2147 Riverchase Office Road Birmingham, Alabama 35244 P [205] 942 1289 F [205] 443 5302 terracon.com

# Underground Injection Control Report SMA 4 – Former Chemical Plant

Bluestone Coke 4200 F.L. Shuttlesworth Drive Birmingham, Alabama US EPA ID No. ALD 000 828 848 UIC Permit No. ALSI9937718

April 28, 2021 Terracon Project No. E1187346



**Prepared for:** 



Birmingham, Alabama

### Prepared by:

Terracon Consultants, Inc. Birmingham, Alabama

terracon.com

lerracon

Environmental Facilities Geotechnical Materials



April 28, 2021

Bluestone Compliant Coke 4200 F.L. Shuttlesworth Drive Birmingham, Alabama 35207

Attention:

Mr. Don Wiggins

Re:

**Underground Injection Control (UIC) Report** 

**SMA 4 – Former Chemical Plant** 

**Bluestone Coke, LLC** 

4200 F.L. Shuttlesworth Drive

Birmingham, Jefferson County, Alabama

PG #8

USEPA ID No. ALD 000 828 848 UIC Permit No. ALSI9937718 Terracon Project No. E1187346

Dear Mr. Wiggins:

Terracon Consultants, Inc. (Terracon) is pleased to submit this Underground Injection Control (UIC) Report for the site referenced above.

Should you have any questions or require additional information, please do not hesitate to contact our office.

Sincerely,

**Terracon Consultants, Inc.** 

Andy Smith, AL-PE#28773 Senior Project Engineer

Terracon Consultants, Inc. 2147 Riverchase Office Road Birmingham, Alabama 35244 P [205] 942 1289 F [205] 443 5302 terracon.com

Principal Geologist

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#### **UIC Report – SMA 4 – Former Chemical Plant**

Bluestone Coke Birmingham, Alabama

April 28, 2021 Terracon Project No. E1187346



#### LIST OF ABREVIATIONS

ADEM Alabama Department of Environmental Management

AOC Area of Concern

ANPR Advanced Notice of Proposed Rulemaking

CAA Corrective Action Alternative
CAO Corrective Action Objective
CAP Corrective Action Plan
CFR Code of Federal Regulation

cm/sec centimeter per second

CMI Corrective Measures Implementation

CMS Corrective Measure Study
COC Contaminant of Concern

COPC Constituent of Potential Concern
DOT Department of Transportation
EI Environmental Indicators
ERA Ecological risk assessment
FCP Former Chemical Plant

FMC Five Mile Creek

FWI Facility Wide Investigation

HHRA Human Health Risk Assessment
HHRE Human Health Risk Evaluation

HI Hazard Index IM Interim Measures

IRIS Integrated Risk Information System

LDA Land Disposal Area
LDR Land Disposal Restriction
LUCP Land Use Control Plan

MCL Maximum Contaminant Level

NRWQC National Recommended Water Quality Criteria

Order Administrative Order on Consent

OSHA Occupational Safety and Health Administration

PCS Preliminary Cleanup Standards

PIF Pig Iron Foundry

PPE Personal Protective Equipment PRG Preliminary Remediation Goal

PVC Poly Vinyl Chloride

RAGS Risk Assessment Guidance for Superfund RCRA Resource Conservation and Recovery Act

RCRIS RCRA Information System
PCS Preliminary Cleanup Standards
RFI RCRA Facility Investigation

### **UIC Report – SMA 4 – Former Chemical Plant**

Bluestone Coke Birmingham, Alabama

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RSL Regional Screening Levels SMA SWMU Management Area

SSL Soil screening level

SVOC Semi-Volatile Organic Compound SWMU Solid Waste Management Unit

TCL Target Constituent List

TCLP Toxicity Characteristic Leaching Procedure

TSD Treatment, Storage, And Disposal

UCL Upper Confidence Limit

USEPA United States Environmental Protection Agency

VOC Volatile Organic Compounds

## Underground Injection Control (UIC) Report SMA 4 – Former Chemical Plant

Bluestone Coke
4200 F.L. Shuttlesworth Drive
Birmingham, Alabama
US EPA ID No. ALD 000 828 848
UIC Permit No. ALSI9937718
Project No. E1187346
April 28, 2021

### 1.0 INTRODUCTION/PURPOSE

The Bluestone Coke, LLC facility is located at 4200 F.L. Shuttlesworth Drive in Birmingham, Jefferson County, Alabama (Figure 1). This Underground Injection Control (UIC) Report for SMA 4 has been prepared based on the requirements of the UIC Permit No.: ALSI9937718 issued January 25, 2019. A map of the area of SMA 4 is included as Figure 2.

### 1.1 Corrective Measures Study (CMS) Overview

Terracon on behalf of Bluestone Coke, submitted the *Corrective Measures Study (CMS) SMA-4* – *Former Chemical Plant (Revision 1.1)* to the US EPA on April 14, 2017. The purpose of the CMS Report was to summarize the evaluation, analysis, and selection of appropriate corrective measures at SMA 4.

Based on the activities conducted during the CMS for SMA, it was determined that:

- COCs exceeded an ELCR of 10-6 and an HI of 0.1 in soil and groundwater.
- For the construction worker scenario and industrial worker scenario, the cumulative risk across all media is greater than an ELCR of 10-4 and an HI of 1.0.
- For the construction worker scenario and industrial worker scenario, the cumulative risk for subsurface soil exceeds an HI of 1.0, and several constituents exceed an HQ of 0.1 for a construction worker setting.
- A comparison of soil COC concentrations for leachability to soil factors indicate certain exceedances of GWP SSLs in subsurface soils.
- The soil contamination is deemed not to warrant corrective action based on the risk to human health being controlled by a LUCP; however, some areas where soil COCs exceed the GWP SSLs are recommended for remediation.
- Active groundwater remediation is also recommended.

Based on these conclusions and a detailed analysis that was performed individually and collectively with respect to the five alternatives, Alternative 5 - Land Use Controls + In-Situ Soil

#### **UIC Report – SMA 4 – Former Chemical Plant**

Bluestone Coke Birmingham, Alabama April 28, 2021 Terracon Project No. E1187346



Source Area Treatment + Groundwater Removal and Treatment + Groundwater Monitoring is recommended as the corrective action alternative for SMA 4.

The *Final (Remedy) Decision for the Former Chemical Plant* from the US EPA dated February 2018 indicated that they concurred with the recommendations from the CMS for SMA 4.

The recommended remedy found in the facility's April 14, 2017, Corrective Measure Study Report and proposed to the public on October 1, 2017, is identified as Alternative 5: Land Use Controls + In-Situ Soil Source Area Treatment + Groundwater Removal and Treatment + Groundwater Monitoring. This alternative can reasonably be concluded to satisfy all of the Facility-Specific Corrective Action Objectives found in Table 3; therefore, it is EPA's Final Decision that Alternative 5, which consists of the following components, be the remedy for the Former Chemical Plant.

- Land Use Controls: Land use controls are administrative means to protect current and future human exposure to unacceptable environmental contamination. This protection will be accomplished through the following techniques/components:
  - Land Use Control Plan (LUCP) developed by the Facility (and overseen by EPA)
  - An Environmental Covenant secured under the Alabama Uniform Environmental Covenants Act, Ala. Code §§ 35-19-1 to 35-19-14 (2007 Cum. Supp.).
- In-Situ Soil Source Area Treatment/In-Situ Groundwater Treatment: Chemicals, bacteria (e.g., zero valent iron, yeast extract, micronutrients, potassium permanganate, etc.), or steam will be used with the purpose of helping prevent any further release of contaminants from the soil to the groundwater and aiding in advancing the groundwater remediation. Bench scale studies will need to be conducted to determine the appropriate chemicals or bacteria to be used, the concentrations, locations, etc.
- Groundwater Removal and Treatment: The hydraulic control well network, which was installed under an Interim Measures in 2013 to control the VOC groundwater plume and currently consists of 6 extraction wells, will continue. The recovered groundwater will be used as process water for the coke plant and will eventually cycle to the Facility's Biological Treatment Facility (BTF) for subsequent discharge in compliance with the Facility's NPDES Permit.
- Groundwater Monitoring: Long-term groundwater monitoring will occur to assess the effectiveness of the overall remediation system.

This alternative 5 was chosen and a Corrective Measures Implementation (CMI) Plan was prepared for SMA 4. The UIC Permit was acquired as part of the recommended in-situ soil source area and groundwater treatment proposed in the CMI Work Plan. A Pilot Test consisting of two injection events was proposed prior to full scale implementation of the CMI.

#### UIC Report - SMA 4 - Former Chemical Plant

Bluestone Coke Birmingham, Alabama

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### 2.0 PILOT TEST

### 2.1 In-Situ Soil Source Area Treatment

The subsurface area in SMA 4 with high concentrations of benzene, toluene, and chlorobenzene was determined to be approximately 240 feet in length and 120 feet in width (Figure 3). It was determined that a Pilot Test would be conducted in a portion of SMA 4 in which in-situ chemical oxidation (ISCO) would be used to treat the soil source and associated groundwater. The Pilot Test will consist of two injection events. This report documents the first injection event which was conducted from November 13 through 22, 2020 and January 26 through 29, 2021. The second injection event will be conducted in summer 2021.

### **Chemical Oxidiation**

In-situ chemical oxidation (ISCO) involves the injection or direct mixing of reactive chemical oxidants into the soil source area for the primary purpose of rapid and complete contaminant destruction of the chemicals-of-concern (COCs). ISCO is a versatile treatment technology that is most often deployed in source zones characterized by moderate to high contaminant concentrations in sorbed contaminants, and the potential presence of residual, separate-phase contamination.

ISCO directly oxidizes contaminants while its unique catalytic component generates a range of highly oxidizing free radicals that rapidly and effectively destroy a range of target contaminants including both petroleum hydrocarbons and chlorinated compounds (if present). Chemicals such as RegenOx® and Petrocleanz™ are injectable, two-part ISCO reagents that combines a solid sodium percarbonate based alkaline oxidant (Part A), with a liquid mixture of sodium silicates, silica gel and ferrous sulfate (Part B), resulting in a powerful contaminant destroying technology.

Once emplaced in the subsurface, these chemicals produce a cascade of highly-efficient chemical oxidation reactions via a number of mechanisms including:

- Surface mediated oxidation
- Direct oxidation
- Free radical oxidation

These reactions destroy a range of contaminants and can be propagated for periods of up to 30 days on a single injection.

In addition to chemical destruction, ISCO provides a short-term oxygen footprint that is optimal for establishing aerobic conditions capable of supporting follow-on, aerobic biodegradation of petroleum hydrocarbons. Once aerobic conditions are in place, the ISCO may support long-term aerobic biodegradation. This "ISCO to bio" combined remedies approach can be highly effective

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Bluestone Coke Birmingham, Alabama

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at reducing a range of contaminant concentrations and associated costs. Since it is intended that the injection will also extend into the saturated zone, the water in the hydrocarbon plume will become oxygenated and assist in remediation of the dissolved hydrocarbon plume also.

Prior to performing ISCO injection, a Class V UIC Permit was obtained and two horizontal injection wells were installed.

### 2.1.1 Underground Injection Control Permit

The Class V UIC Permit for ISCO injection at the Bluestone Coke (ERP Compliant Coke, LLC) was issued by ADEM on January 25, 2019 with an expiration date of January 24, 2024.

### 2.1.2 Horizontal Injection Well Installation

Two horizontal injection wells (HIW-1 and HIW-2) were installed in the soil source area (Figure 3). They were installed on the upgradient end of the soil source area and were spaced 50 feet apart. Directional Technologies, Inc. was contracted by Bluestone Coke to install the two horizontal injection/recovery wells. Directional Technologies, Inc. Horizontal Well As-Built Completion and Well Testing Report prepared February 6, 2019 in included as Appendix A.

#### 2.1.3 Pilot Test

The Pilot Test is being performed to determine the effectiveness of the ISCO to remediate the soils source area and secondarily remediate groundwater. The pilot test will be used to determine if a full scale ISCO injection will effectively treat the entire soil source area.

### 2.1.3.1 ISCO Injection

Regenesis Remediation Services (Regenesis) was contracted by Bluestone Coke to inject PetroCleanze and RegenOx into the subsurface to enhance the remediation of the COCs. Material Safety Data Sheets for these chemicals were submitted as Appendix A of the UIC Permit application dated September 7, 2018. The first of two scheduled injection events occurred on November 13 through 22, 2020 and January 26 through 29, 2021. The second event will be conducted in summer 2021. A summary of the Regenesis injection event is included as Appendix B.

### 2.2 Permit Required Groundwater Monitoring

UIC Permit No. ALSI9937718 requires groundwater monitoring wells MW-70, MW-71, MW-72 and MW-89 be sampled prior to the initial injection and then quarterly for pH, iron, and sulfate.

#### **UIC Report – SMA 4 – Former Chemical Plant**

Bluestone Coke ■ Birmingham, Alabama April 28, 2021 ■ Terracon Project No. E1187346



Groundwater sampling has been conducted quarterly since August 2019. The analytical results for sulfate, iron, and pH are included on Table 1. Five quarterly events were conducted prior to the initial injection which started in November 2020. Two quarterly events have been conducted since that event. Base on a review of the analytical data, there does not appear to be any difference in sulfate, iron, or pH concentrations since injection was started.

The next quarterly sampling report will be submitted in July 2021.

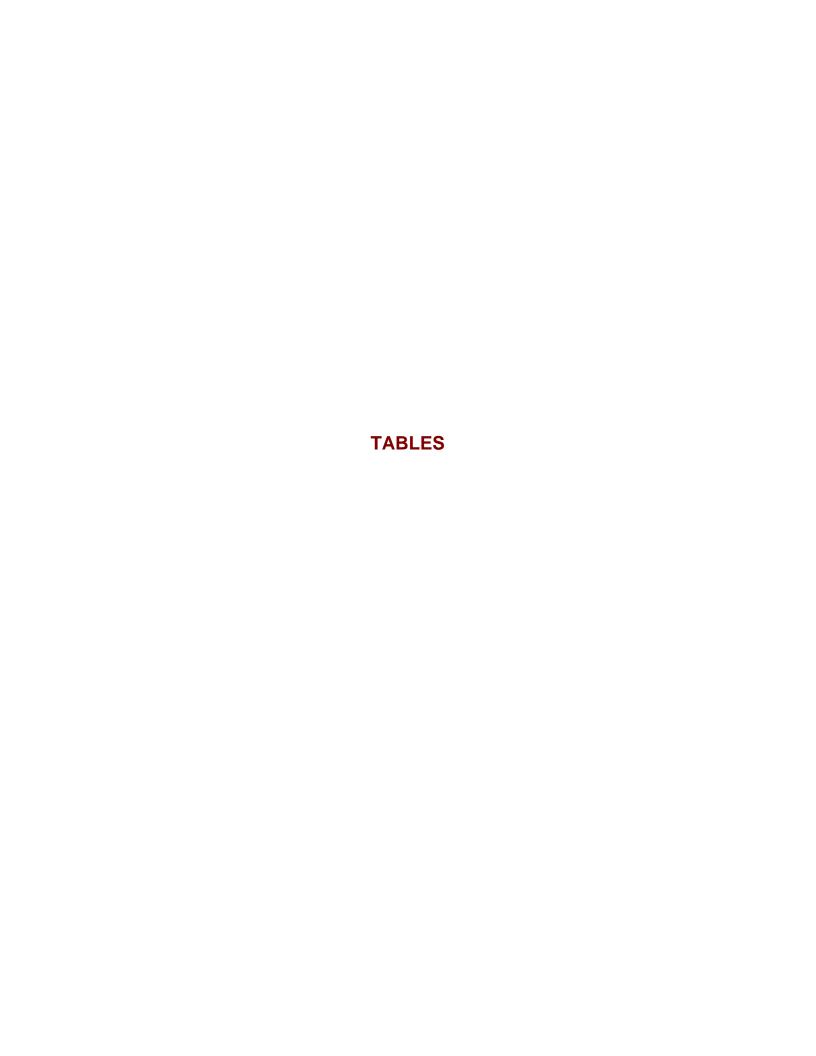


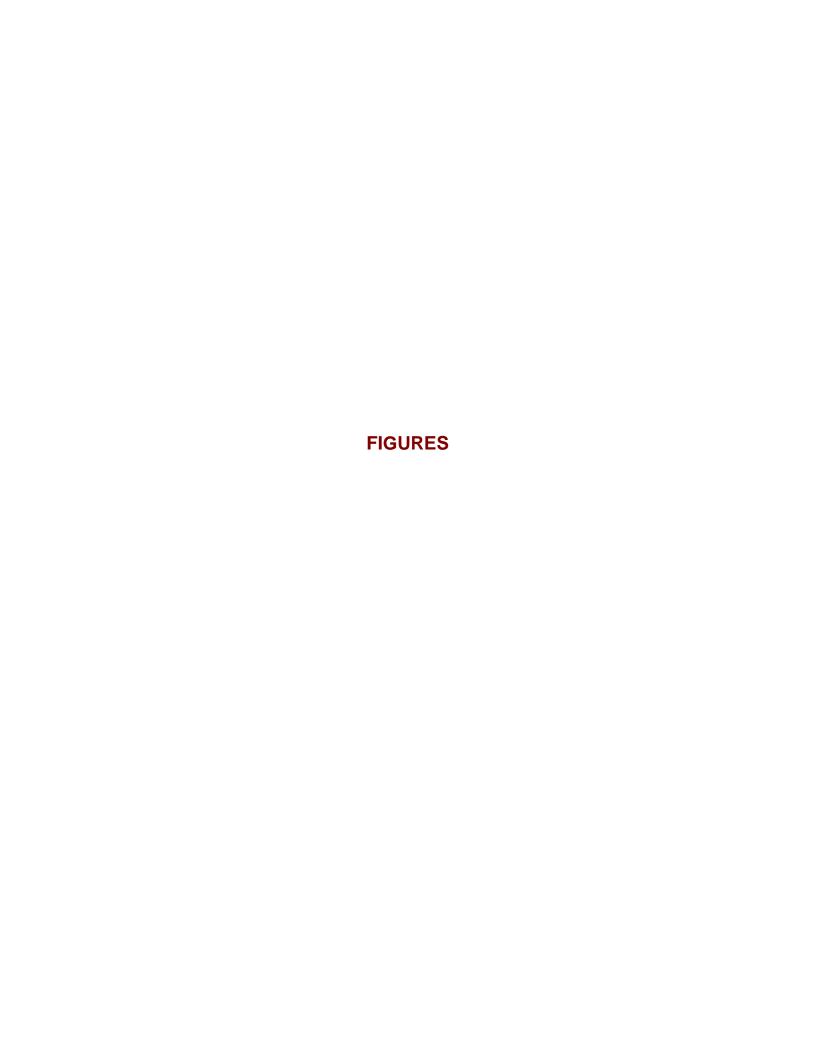
Table 1. Summary of Sulfate, Iron, and pH Analytical Results Bluestone Coke - Birmingham, AL

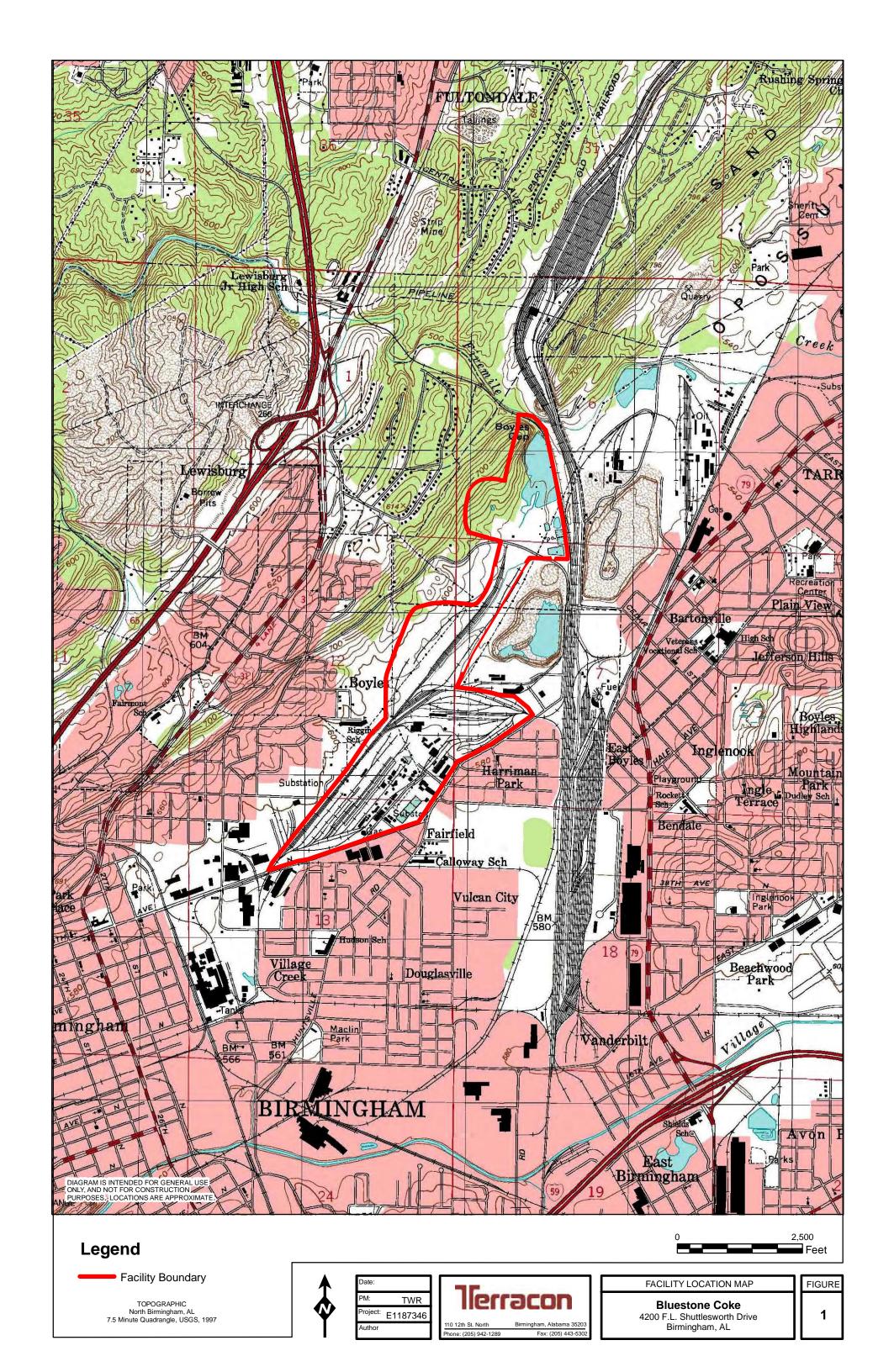
Well Number	Date	Sulfate	Iron	рН
		mg/L	mg/L	SU
MW-70	8/15/2019	76	0.98	6.86
	11/25/2019	57	0.33	7.02
	2/27/2020	44	0.46	7.05
	5/28/2020	47	0.8	6.86
	10/6/2020	62	0.91	7.02
	1/6/2021	62	0.86	7.06
	3/10/2021	55	0.79	7.10
MW-71	8/15/2019	97	31	6.82
	11/25/2019	64	65	7.07
	2/28/2020	66	26	6.97
	5/28/2020	64	9.7	7.05
	10/6/2020	71	17	7.38
	1/6/2021	83	4.2	7.11
	3/10/2021	74	6.2	7.04
MW-72	8/15/2019	57	1	6.9
	11/25/2019	250	0.74	7.11
	2/27/2020	260	0.99	7.02
	5/28/2020	49	0.54	7.08
	10/6/2020	270	0.70	7.07
	1/6/2021	310	0.55	7.14
	3/10/2021	260	0.38	7.12
MW-89	8/15/2019	< 5.0	48	*
	11/25/2019	< 5.0	200	*
	2/27/2020	< 5.0	160	*
	5/28/2020	< 5.0	13	*
	10/6/2020	< 5.0	26	*
	1/6/2021	< 5.0	110	*
	3/10/2021	< 5.0	59	*

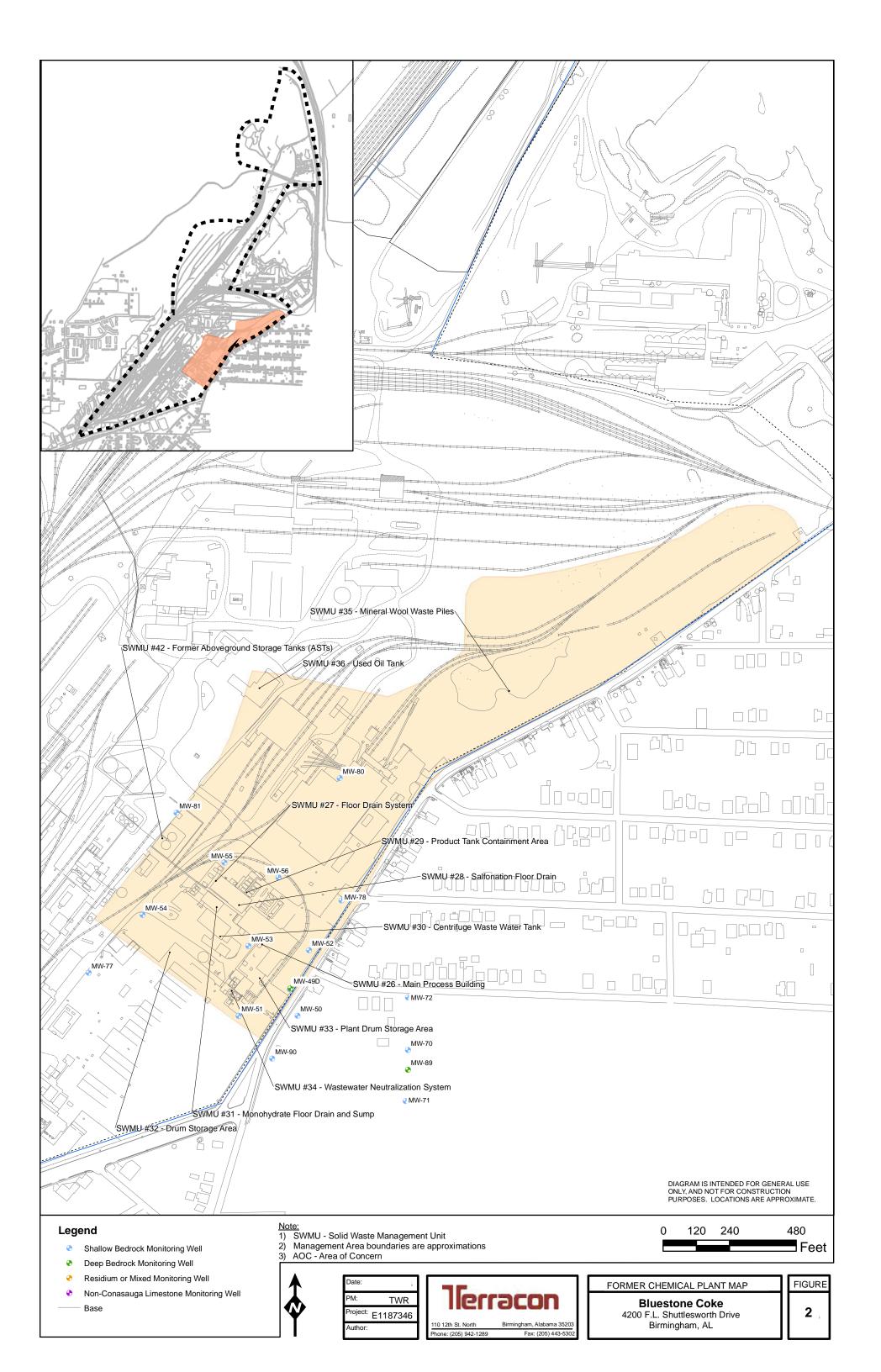
mg/L = millgrams per liter

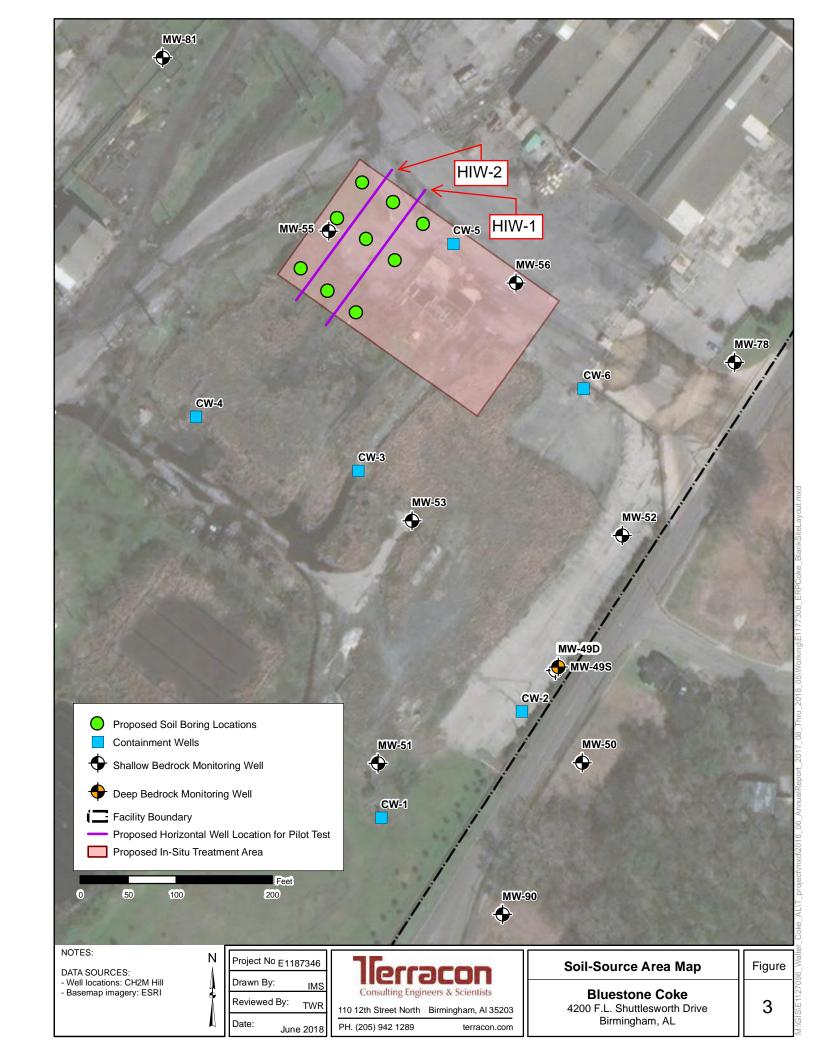
SU = Standard Units

<sup>\*</sup> Not enough water to collect pH reading. Well must be sampled with passive diffuser bag because of lack of water to purge.









## APPENDIX A Directional Technologies Horizontal Well Completion Report



February 6, 2019

Mr. Terrell W. Rippstein, P.G. Terracon Consultants, Inc. 2147 Riverchase Office Road Birmingham, Alabama 35244

RE: Horizontal Well As-Built Completion and Injection Testing Report ERP Coke, Inc.
3500 35<sup>th</sup> Avenue North
Birmingham, Alabama

Dear Mr. Rippstein:

Directional Technologies greatly appreciates the opportunity to provide Terracon with horizontal remediation wells at the ERP Coke facility in Birmingham, Alabama. This report documents horizontal well completion data, horizontal injection well testing, and daily activities for the project. Field work for the horizontal well installation took place from December 17, 2018 through January 12 2019. Directional Technologies completed the installation of the two (2) horizontal injection wells (HIW-1 and HIW-2).

Enclosed in this report you will find the following attachments:

- Attachment A, As-Built Horizontal Well Diagrams;
- Attachment B, Tables 1 & 2: As-Built Horizontal Well Navigation Data;
- Attachment C, Tables 3 & 4: Horizontal Well Water Injection Test Data;
- Attachment D, Daily Drilling Reports

Please do not hesitate to contact me at 877-788-4479 or my cell phone 850-585-4415 if you have any questions.

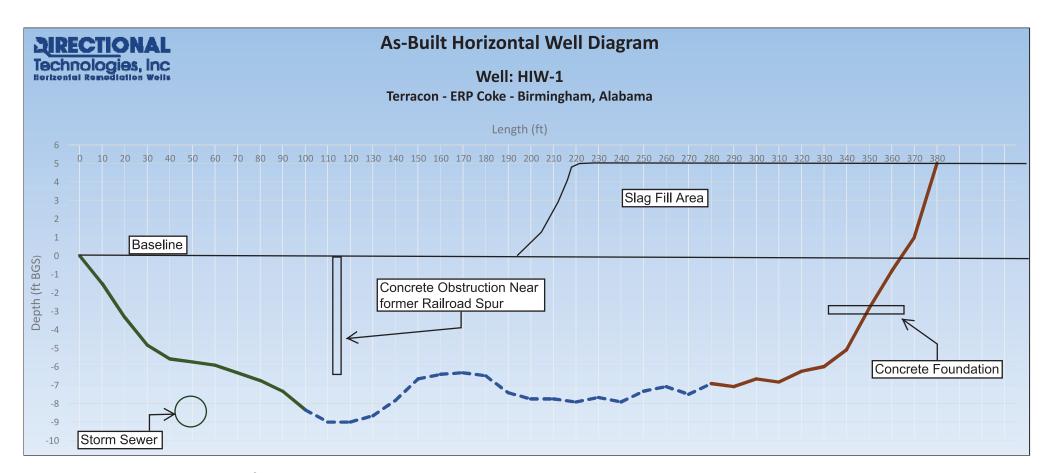
Sincerely,

Directional Technologies, Inc.

Kyle Carlton, P.G.

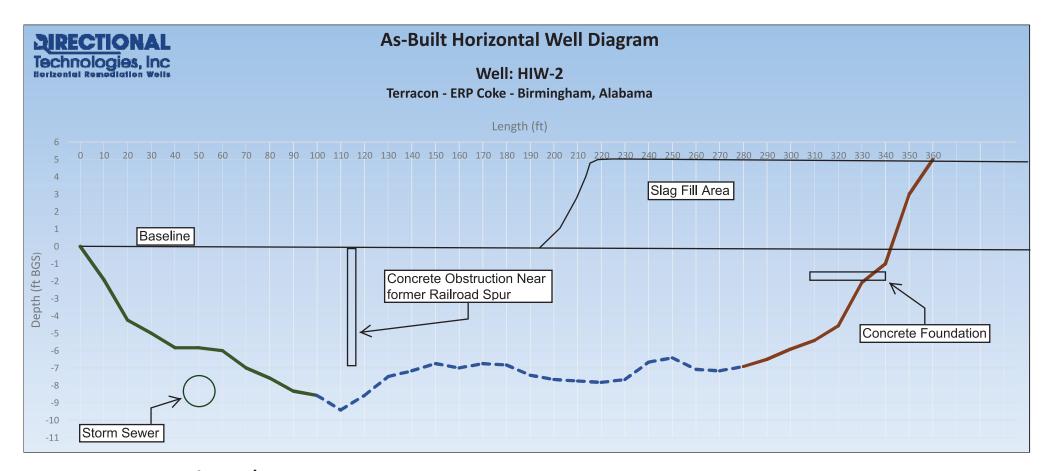
Senior Geologist and Business Development Manager

# ATTACHMENT A AS-BUILT HORIZONTAL WELL DIAGRAMS



## Legend:

Entry Casing:
Screen Section:
Exit Casing:



## Legend:

Entry Casing:
Screen Section:
Exit Casing:

### **ATTACHMENT B**

TABLES 1 & 2 – AS-BUILT HORIZONTAL WELL NAVIGATION DATA



# Table 1 As-Built Horizontal Well Navigation Data Well: HIW-1

### Terracon - ERP Coke - Birmingham, Alabama

Driller:	Justin Acri	Length of Borehole (Horizontal):	380 feet
Rig:	DW 2720	Entry Casing Lenth:	100 feet
Rod Length:	10 ft	Screen Length:	180 feet
Well Material:	4-inch HDPE	Exit Casing Length:	100 feet

Rod#		Horizontal Distance From Rig (ft)	Depth Relative to Baseline (ft)	Pitch (percent)	Ground Conditions/ Driller's Comments
	0	0	0	-22.0	
	1	10	-1.50	-13.0	Obstructions / Fill Material
	2	20	-3.33	-3.0	
	3	30	4.83	+0.5	
Entry Casing	4	40	-5.58	+14	
(0 ft to 100 ft)	5	50	-5.75	+5.4	
	6	60	-5.92	-4.4	
	7	70	-6.33	-8.6	
				-8.0	
	8	80	-6.75		
	9	90	-7.33	-8.0	
	10	100	-8.33	-7.8	Start of Screen
	11	110	<del>-</del> 9.00	-0.3	Under Concrete Foundation
	12	120	<del>-</del> 9.00	+7.8	
	13	130	-8.67	+11.5	
	14	140	-7.83	+13.5	
	15	150	-6.67	+11.0	
	16	160	-6.42	+2.0	
	17	170	-6.33	-5.0	
Screen Section	18 19	180	-6.50 -7.42	-6.6	
(100 ft to 280 ft)	20	190	-7.42 -7.75	-4.0 -8.0	
(200 10 10 200 11)	21	210	-7.75 -7.75	+2.2	Base of Fill Area
	22	220	-7.73	+3.2	Base of Fill Alea
	23	230	-7.67	+8.4	
	24	240	-7.92	+9.5	
	25	250	-7.33	+9.5	
	26	260	-7.08	-0.2	
	27	270	-7.50	+0.3	
	28	280	-6.92	+0.8	End of Screen
	29	290	<del>-</del> 7.08	+6.6	
Exit Casing	30	300	-6.67	+17.0	
	31	310	-6.83	+2.4	
	32	320	-6.25	-6.4	
	33	330	-6.00	4.4	
(280 ft to 380 ft)	34	340	-5.08	+2.6	
	35	350	-2.83	+1.0	Refusal - Under Foundation
	36	360	-0.83	+10	Excavation for Bit Exit
	37 38	370 380	1.00 5.00	+15 +20	Excavation for Bit Exit Excavation for Bit Exit



# Table 2 As-Built Horizontal Well Navigation Data Well: HIW-2

### Terracon - ERP Coke - Birmingham, Alabama

Driller:	Justin Acri	Length of Borehole (Horizontal):	360 feet
Rig:	DW 2720	Entry Casing Lenth:	100 feet
Rod Length:	10 ft	Screen Length:	180 feet
Well Material:	4-inch HDPF	Exit Casing Length:	80 feet

Rod#		Horizontal Distance From Rig (ft)	Depth Relative to Baseline (ft)	Pitch (percent)	Ground Conditions/ Driller's Comments
	0	0	0	-22.0	
	1	10	-1.92	-13.0	
	2	20	-4.25	-3.0	
	3	30	-5.00	+0.5	
Entry Casing	4	40	-5.83	+14	
(0 ft to 100 ft)	5	50	-5.83	+5.4	
	6	60	-6.00	-4.4	
	7		-7.00	-8.6	
		70			
	8	80	-7.58	-8.0	
	9	90	-8.33	-8.0	
	10	100	-8.58	-7.8	Start of Screen
	11	110	-9.42	-0.3	Under Concrete Foundation
	12	120	-8.58	+7.8	
	13	130	-7.50	+11.5	
	14	140	-7.17	+13.5	
	15	150	-6.75	+11.0	
	16	160	-7.00	+2.0	
	17	170	-6.75	-5.0	
	18	180	-6.83	<del>-</del> 6.6	
Screen Section	19	190	-7.42	-4.0	
(100 ft to 280 ft)	20	200	-7.67	-8.0	
	21	210	-7.75	+2.2	Base of Fill Area
	22	220	-7.83	+3.2	
	23	230	-7.67	+8.4	_
	24 25	240 250	-6.67 -6.42	+9.5 +9.5	
	26	260	-7.08	-0.2	
	27	270	-7.08 -7.17	+0.3	
	28	280	-6.92	+0.8	End of Screen
	29	290	-6.50	+6.6	
	30	300	-5.92	+17.0	
	31	310	-5.42	+2.4	
Exit Casing	32	320	4.58	-6.4	
(280 ft to 360 ft)	33	330	-2.08	4.4	Refusal - Under Foundation
	34	340	-1.00	+2.6	Excavation for Bit Exit
	35	350	3.00	+1.0	Excavation for Bit Exit
	36	360	5.00	+10	Excavation for Bit Exit

### ATTACHMENT C

TABLES 3 & 4: HORIZONTAL WELL WATER INJECTION TEST DATA



# Table 3 Horizontal Well Water Injection Test Data Well: HIW-1

Terracon - ERP Coke - Birmingham, Alabama

Test Date: January 12, 2019

 Well Material:
 4-inch HDPE
 Screen Length:
 180 feet

 Slot Width:
 0.020 inches
 Percent Open Area Per foot:
 33%

Total Well Length: 380 feet One Well Volume: 248 gallons

		Total Well Leligui.	300 1660		One wen volume.	240 gai10113
Time (Actual)	Test Duration (Minutes)	Flow Meter Reading	Gallons Pumped	Flow rate (GPM)	Pressure (PSI)	Comments
9:10 (begin)	0	5058	0	0.0	0.0	
9:12	2	5093	35	17.5	2.0	
9:14	4	5128	35	17.5	2.0	Daylighting observed near former railroad spur
9:16	6	5159	31	15.5	2.0	
9:18	8	5184	25	12.5	2.0	
9:20	10	5211	27	13.5	2.0	
9:22	12	5238	27	13.5	2.0	
9:24	14	5264	26	13.0	2.0	
9:26	16	5296	32	16.0	2.0	
9:28	18	5318	22	11.0	2.0	
9:30	20	5347	29	14.5	2.0	
9:32	22	5371	24	12.0	2.0	
9:34	24	5396	25	12.5	2.0	
9:36	26	5422	26	13.0	2.0	
9:38	28	5449	27	13.5	2.0	
9:40	30	5473	24	12.0	2.0	
9:42	32	5498	25	12.5	2.0	
9:44	34	5524	26	13.0	2.0	
9:46	36	5550	26	13.0	2.0	
9:47	37	5562	12	12.0	2.0	
			Total Gallons	Average GPM	Average PSI	
	Fi	nal Totals / Averages:	504	13.6	2.0	



# Table 4 Horizontal Well Water Injection Test Data Well: HIW-2

### Terracon - ERP Coke - Birmingham, Alabama

Test Date: January 12, 2019

 Well Material:
 4-inch HDPE
 Screen Length:
 180 feet

 Slot Width:
 0.020 inches
 Percent Open Area Per foot:
 33%

 Total Well Length:
 360 feet
 One Well Volume:
 235 gallons

Time (Actual)	Test Duration (Minutes)	Flow Meter Reading	Gallons Pumped	Flow rate (GPM)	Pressure (PSI)	Comments
7:56 (begin)	0	4552	0	0.0	0.0	
7:58	2	4583	31	15.5	5.0	
8:00	4	4607	24	12.0	6.0	
8:02	6	4631	24	12.0	6.0	
8:04	8	4658	27	13.5	6.0	
8:06	10	4680	22	11.0	6.0	
8:08	12	4704	24	12.0	6.0	
8:10	14	4730	26	13.0	6.0	
8:12	16	4753	23	11.5	6.0	
8:14	18	4778	25	12.5	6.0	
8:16	20	4800	22	11.0	6.0	
8:18	22	4825	25	12.5	6.0	
8:20	24	4846	21	10.5	6.0	
8:22	26	4872	26	13.0	6.0	
8:24	28	4894	22	11.0	6.0	
8:26	30	4919	25	12.5	6.0	
8:28	32	4941	22	11.0	6.0	
8:30	34	4965	24	12.0	6.0	
8:32	36	4989	24	12.0	6.0	
8:34	38	5013	24	12.0	6.0	
8:36	40	5037	24	12.0	6.0	
8:38	42	5058	21	10.5	6.0	
			Total Gallons	Average GPM	Average PSI	
	Fi	nal Totals / Averages:	506	12.0	6.0	

# ATTACHMENT D DAILY DRILLING REPORTS



Client:	Terracon
Site:	ERP Coke
<b>Location:</b>	Birmingham, Alabama
Weather:	Mild, High 55

Date:	12/17/2018
Report by:	Kyle Carlton

### **Hours on Site This Week:**

Date	Start	Stop	Hours
12/17/2018	11:15	17:00	5.75
Weekly Total			5.75

DTI Pe	rsonn	el on Site:	
Kyle Ca	ırlton		
Justin A	cri		
Nick M	atthew	'S	
Mason .	Jones		

Mud Mixing	#
Bentonite (50 lbs. units)	0
PAC (1 lb units)	0

Water Usage				
Mud Mixing	700			
Well Dev.	0			
Other	0			

**Equipment on Site:** 

Code	Description
S10	Tool Truck
A9	Freightliner Mixing Truck
DW 2720	Drill Rig
AT16	Rig Trailer
V17	Vac trailer 500 gallon

**Rental Equipment & Subcontractors:** 

Kentai Equipment & Subcontractors:				
Equipment	Comments			

Well	Rig	Mud Type	FT Drilled	FT Planned	Pilot Drilling	Fusing Well Materials	Reaming	Install Well	Well Dev. (Flushing)	Grouting	Percent Comp.
HIW-1	2720	Baroid Quick-bore	0	290	0%	0%	0%	0%	0%	0%	0%
HIW-1	2720	Baroid Quick-bore	0	290	0%	0%	0%	0%	0%	0%	0%
Total			0	580	0%	0%	0%	0%	0%	0%	0%

Ground Conditions and Fluid Notes:	Brief Daily Activities Summary:
No drilling performed today. Setup and Utility Clearance	Day 1. Directional Technologies arrived onsite at 11:15. Checked in at security and received health and safety training from Don Wiggins. Proceeded with unloading
	equipment. Kyle and Justin plotted bore paths, entry locations, exit locations, start and end of screen. Approximately 13:15 the private line locator GPRS arrived on site
	to search for unknown utilities. Verified the location of the water line along the northwestern boundary of the work area. Attempting to locate a storm sewer
	approximately 8 feet bgs near the end of screen locations. Confirm target depths with Terracon, 5' to 7' at bottom of the fill area. Begin excavating entry pit. Ground
	conditions are very hard. Will begin drilling for HIW-1 tomorrow morning. Directional Technologies crew offsite by 17:00.



Client:	Terracon
Site:	ERP Coke
<b>Location:</b>	Birmingham, Alabama
Weather:	Sunny, High low 60s

Date:	12/18/2018
Report by:	Kyle Carlton

### **Hours on Site This Week:**

Date	Start	Stop	Hours
12/17/2018	11:15	17:00	5.75
12/18/2018	7:00	17:00	10.00
Weekly Total			15.75

DTI P	ersonnel on S	ite:
Kyle C	arlton	
Justin	Acri	
Nick N	latthews	
Mason	Jones	

Mud Mixing	#
Bentonite (50 lbs. units)	3
PAC (1 lb units)	0

Water Usage				
Mud Mixing	0			
Well Dev.	0			
Other	0			

**Equipment on Site:** 

Code	Description
S10	Tool Truck
A9	Freightliner Mixing Truck
DW 2720	Drill Rig
AT16	Rig Trailer
V17	Vac trailer 500 gallon

**Rental Equipment & Subcontractors:** 

Rental Equipment & Subcontractors:			
Equipment	Comments		
JD 310 Backhoe	1/2 day rental for excavation of entry pits and test pit.		

Well	Rig	Mud Type	FT Drilled	FT Planned	Pilot Drilling	Fusing Well Materials	Reaming	Install Well	Well Dev. (Flushing)	Grouting	Percent Comp.
HIW-1	2720	Baroid Quick-bore	25	290	9%	0%	0%	0%	0%	0%	1%
HIW-2	2720	Baroid Quick-bore	0	290	0%	0%	0%	0%	0%	0%	0%
Total			25	580	4%	0%	0%	0%	0%	0%	1%

Ground Conditions and Fluid Notes:	Brief Daily Activities Summary:
Tough ground conditions, obstruction at 5.5 feet BGS (foundation slab)	Day 2. Directional Technologies arrived onsite at 7:00. Prepare to begin drilling for HIW-1. Excavate entry pit by hand (tough, hard packed ground/fill material) and
	begin drilling with small diameter bog bit. Bog bit would not advance, refusal. Switch to spade bit. Use the drill rig's vertical anchor augers to breakup ground in front
	of the entry pit to help bit advance through hardpack fill. The spade bit was able to advance to 25 feet total length and 5.5 feet deep when encountered very hard
	obstruction causing drastic pitch change, pushing bit upward. Offset bore approximately 10 feet to the north for a second attempt. Ground is too hard to dig entry pit by
	hand. 11:00, break to get a backhoe for entry pit. Back onsite by 12:00 and to excavate second entry pit. Begin second attempt for HIW-1. Same results, advanced to
	approximately 25 feet total length at 5.5 feet in depth and encounter same obstruction. Suspect a foundation. Use the backhoe to dig a test pit, at the location of refusal.
	Expose a flat concrete foundation slab at 5.5 feet bgs. At 15:00 onsite meeting with Don and Eric to discuss the plan to move forward. Best course of action may be to
	enter from the exit side to obtain target depths of injection wells. Walk exit area with Eric and Justin. We will have a re-design meeting at Tarracon office tomorrow
	morning. There is a storm sewer in the area that will need to be located with a floating sonde prior to drilling being performed. 16:00 Directional Technologies returned
	backhoe and secured site. Directional Technologies offsite by 17:00.



Client:	Terracon
Site:	ERP Coke
<b>Location:</b>	Birmingham, Alabama
Weather:	Overcast, Highs upper 50s

Date	<b>:</b>	12/19/2018
Rep	ort by:	Kyle Carlton

### **Hours on Site This Week:**

Date	Start	Stop	Hours
12/17/2018	11:15	17:00	5.75
12/18/2018	7:00	17:00	10.00
12/19/2018	10:00	15:00	5.00
Weekly Total			20.75

DTI Personnel on Site:	
Kyle Carlton	
Justin Acri	
Nick Matthew	'S
Mason Jones	

Mud Mixing	#
Bentonite (50 lbs. units)	0
PAC (1 lb units)	0

Water Usage		
Mud Mixing	0	
Well Dev.	0	
Other	0	

**Equipment on Site:** 

Code	Description
S10	Tool Truck
A9	Freightliner Mixing Truck
DW 2720	Drill Rig
AT16	Rig Trailer
V17	Vac trailer 500 gallon

**Rental Equipment & Subcontractors:** 

Rental Equipment & Subcontractors:		
Equipment	Comments	

Well	Rig	Mud Type	FT Drilled	FT Planned	Pilot Drilling	Fusing Well Materials	Reaming	Install Well	Well Dev. (Flushing)	Grouting	Percent Comp.
HIW-1	2720	Baroid Quick-bore	0	290	0%	100%	0%	0%	0%	0%	17%
HIW-2	2720	Baroid Quick-bore	0	290	0%	100%	0%	0%	0%	0%	17%
Total			0	580	0%	0%	0%	0%	0%	0%	17%

Ground Conditions and Fluid Notes:	Brief Daily Activities Summary:
No drilling performed today. Fusing pipe only.	Day 3. Directional Technologies arrived onsite at 10:00. Prior to arrive Kyle Carlton and Justin Acri met with Terry and Eric at the Terracon office to discuss next
	course of action. The revised drilling plan is to begin drilling on January 2nd near the exit location after the storm sewer has been cleared with the floating sonde. We
	will attempt entry exit well, but will have tooling for reaming to 8-inches for blind well options. Crew arrived on-site at 10:00 and began fusing pipe. No drilling
	performed today. 360 feet of screen and 220 feet of riser fused. Directional Technologies offsite by 15:00. Will return to the site on January 2.



Client:	Terracon
Site:	ERP Coke
<b>Location:</b>	Birmingham, Alabama
Weather:	Rain, 55 deg

Date:	1/2/2019
Report by:	Kyle Carlton

### **Hours on Site This Week:**

Date	Start	Stop	Hours
1/2/2019	11:00	16:00	5.00
Weekly Total			5.00

DTI P	DTI Personnel on Site:							
Kyle C	arlton							
Justin	Acri							
Nick N	latthews							
Mason	Jones							

Mud Mixing	#
Bentonite (50 lbs. units)	0
PAC (1 lb units)	0

Water Usage						
Mud Mixing	0					
Well Dev.	0					
Other	0					

**Equipment on Site:** 

Code	Description
S10	Tool Truck
A9	Freightliner Mixing Truck
DW 2720	Drill Rig
AT16	Rig Trailer
V17	Vac trailer 500 gallon

**Rental Equipment & Subcontractors:** 

Rental Equipment & Subcontractors:						
Equipment	Comments					

Well	Rig	Mud Type	FT Drilled	FT Planned	Pilot Drilling	Fusing Well Materials	Reaming	Install Well	Well Dev. (Flushing)	Grouting	Percent Comp.
HIW-1	2720	Baroid Quick-bore	0	290	0%	100%	0%	0%	0%	0%	17%
HIW-2	2720	Baroid Quick-bore	0	290	0%	100%	0%	0%	0%	0%	17%
Total			0	580	0%	0%	0%	0%	0%	0%	17%

Ground Conditions and Fluid Notes:	Brief Daily Activities Summary:	
No drilling performed today. Remobilization and setup rig at new entry	Day 4. Directional Technologies arrived onsite at 1100. Terracon and private line locator successfully identified the location of storm sewer near the new entry locations.	
location	The storm sewer was identified at 7.5 feet BGS. The new bore plan will clear the storm sewer by passing over at 5 feet BGS. Directional Technologies relocated drill	
	rig and vacuum tank trailer to the new entry area. Heavy rain in the afternoon. Decide to saw cut and excavate entry pit first thing tomorrow morning. Directional	
	Technologies offsite at 16:00.	



Client:	Terracon
Site:	ERP Coke
<b>Location:</b>	Birmingham, Alabama
Weather:	Light rain, overcast, 54 deg

Date:	1/3/2019
Report by:	Kyle Carlton

### **Hours on Site This Week:**

Date	Start	Stop	Hours
1/2/2019	11:00	16:00	5.00
1/3/2019	07:00	17:15	10.25
Weekly Total			15.25

DTI Personnel on Site:
Kyle Carlton
Justin Acri
Nick Matthews
Mason Jones

Mud Mixing	#
Bentonite (50 lbs. units)	3
PAC (1 lb units)	0

Water Usage		
Mud Mixing	1000	
Well Dev.	0	
Other	0	

**Equipment on Site:** 

Code	ode Description		
S10	Tool Truck		
A9	Freightliner Mixing Truck		
DW 2720	Drill Rig		
AT16	Rig Trailer		
V17	Vac trailer 500 gallon		

**Rental Equipment & Subcontractors:** 

Rental Equipment & Subcontractors:	
Equipment	Comments
John Dear 310 Backhoe	Sunbelt Rentals
Concrete Saw	Sunbelt Rentals

Well	Rig	Mud Type	FT Drilled	FT Planned	Pilot Drilling	Fusing Well Materials	Reaming	Install Well	Well Dev. (Flushing)	Grouting	Percent Comp.
HIW-1	2720	Baroid Quick-bore	170	350	49%	100%	0%	0%	0%	0%	25%
HIW-2	2720	Baroid Quick-bore	0	350	0%	100%	0%	0%	0%	0%	17%
Total			170	700	24%	0%	0%	0%	0%	0%	21%

Ground Conditions and Fluid Notes:	Brief Daily Activities Summary:
Varying ground conditions, obstruction encountered at 110 feet into bore.	Day 5. Directional Technologies arrived onsite at 7:30. Health and safety meeting with Brian Brown. Proceed to saw cut and excavate entry pit. Attempt first bore,
Able to navigate past obstruction by .	however, drill bit was pushed up by hard object at rod 2. On second attempt unable to gain enough pitch change with spade bit to maintain target depth to clear storm
	sewer. Trip out drill rods and switch to bog bit to gain more steering control. Able to clear storm sewer at 5' bgs target and continue bore. Drill rig down for
	approximately 1.5 hours due to starter issue. Resume drilling at 15:00, at approximately 110' into bore encounter obstruction. Felt like concrete foundation. Able to
	steer past obstruction by pulling back 4 rods and steering underneath obstruction. Drilled 170 total feet today. Directional Technologies offsite by 17:15.



Client:	Terracon
Site:	ERP Coke
<b>Location:</b>	Birmingham, Alabama
Weather:	Clear, sunny 60 deg

Date:	1/4/2019
Report by:	Kyle Carlton

### **Hours on Site This Week:**

Date	Start	Stop	Hours
1/2/2019	11:00	16:00	5.00
1/3/2019	07:00	17:15	10.25
1/4/2019	07:15	17:00	9.75
Weekly Total			25.00

<b>DTI Personnel on Site:</b>
Kyle Carlton
Justin Acri
Nick Matthews
Mason Jones

Mud Mixing	#
Bentonite (50 lbs. units)	0
PAC (1 lb units)	0

Water Usag	ge
Mud Mixing	0
Well Dev.	0
Other	0

**Equipment on Site:** 

Code	Description
S10	Tool Truck
A9	Freightliner Mixing Truck
DW 2720	Drill Rig
AT16	Rig Trailer
V17	Vac trailer 500 gallon

**Rental Equipment & Subcontractors:** 

Rental Equipment & Subcontractors:					
Equipment	Comments				
John Dear 310 Backhoe	Sunbelt Rentals				
Mini Excavator and Hydraulic Breaker	Sunbelt Rentals				

Well	Rig	Mud Type	FT Drilled	FT Planned	Pilot Drilling	Fusing Well Materials	Reaming	Install Well	Well Dev. (Flushing)	Grouting	Percent Comp.
HIW-1	2720	Baroid Quick-bore	350	350	100%	100%	0%	0%	0%	0%	33%
HIW-2	2720	Baroid Quick-bore	0	350	0%	100%	0%	0%	0%	0%	17%
Total			350	700	50%	0%	0%	0%	0%	0%	25%

Ground Conditions and Fluid Notes:	Brief Daily Activities Summary:
Favorable drilling from 110' to 350'. Obtained target depths of screen.	Day 6. Directional Technologies arrived onsite at 7:15 Resume drilling of HIW-1. Drilling went smoothly from 170' to refusal at ~355'. Some inadvertent returns near
	rod 15 in asphalt area. Use vacuum trailer to contain. Refusal at approximately 7.5' below ground surface, and we suspected the foundation which caused us issues
	during entry. Used the backhoe to dig an excavation to attempt to expose bit for well. Backhoe going very slow through hard aggregate slag. Received Terracon
	approval to rent a mini excavator with hydraulic breaker to break through the aggregate slag and foundations to retrieve bit with an excavation to 8 feet deep. Began
	digging with hydraulic break/mini excavator at 15:00. obtained depth of ~7 feet, with shoring of excavation. Almost excavated to the bit, will resume excavation on
	Monday. Directional Technologies offsite by 17:00.



Client:	Terracon
Site:	ERP Coke
<b>Location:</b>	Birmingham, Alabama
Weather:	Clear, sunny 63 deg

Date:	1/7/2019
Report by:	Kyle Carlton

### **Hours on Site This Week:**

Date	Start	Stop	Hours
1/7/2019	7:00	16:45	9.75
Weekly Total			9.75

DTI Personi	nel on Site:	
Kyle Carlton		
Justin Acri		
Nick Matthe	ws	
Mason Jones		
		_

Mud Mixing	#
Bentonite (50 lbs. units)	2
PAC (1 lb units)	0

Water Usage				
Mud Mixing	600			
Well Dev.	0			
Other	0			

**Equipment on Site:** 

Code	Description				
S10	Tool Truck				
A9	Freightliner Mixing Truck				
DW 2720	Drill Rig				
AT16	Rig Trailer				
V17	Vac trailer 500 gallon				

**Rental Equipment & Subcontractors:** 

Kental Equipment & Subcontractors:						
Equipment	Comments					
John Dear 310 Backhoe	Sunbelt Rentals					
Mini Excavator and Hydraulic Breaker	Sunbelt Rentals					

Well	Rig	Mud Type	FT Drilled	FT Planned	Pilot Drilling	Fusing Well Materials	Reaming	Install Well	Well Dev. (Flushing)	Grouting	Percent Comp.
HIW-1	2720	Baroid Quick-bore	350	350	100%	100%	100%	100%	0%	0%	67%
HIW-2	2720	Baroid Quick-bore	0	350	0%	100%	0%	0%	0%	0%	17%
Total			350	700	50%	0%	50%	50%	0%	0%	42%

<b>Ground Conditions and Fluid Notes:</b>	Brief Daily Activities Summary:
Back reaming and pull pipe today.	Day 7. Directional Technologies arrived onsite at 7:00 Resume excavation to expose bit. Use backhoe and hydraulic breaker on mini excavator to break through
	foundation that bit was hitting. Able to expose bit and advance bit to near surface of excavation. Break off bit and attach reamer. Finsh fusing pipe: 100' entry riser,
	180' of screen, 100' tail riser. Attached shale traps and grout lines. Begin pulling pipe 14:00. Finished pulling pipe by 16:00. Entry grout tube successfully installed.
	Exit grout tube would not enter borehole due to rocky/foundation near bottom of the excavation. Will try to reinstall grout tubing tomorrow morning. Clean up
	inadvertant returns during backreaming near asphalt area around rod #15. Finished for the day ~ 16:45.



Client:	Terracon
Site:	ERP Coke
<b>Location:</b>	Birmingham, Alabama
Weather:	Clear, sunny 65 deg

Date:	1/8/2019
Report by:	Kyle Carlton

#### **Hours on Site This Week:**

Date	Start	Stop	Hours
1/7/2019	7:00	16:45	9.75
1/8/2019	7:00	17:00	10.00
Weekly Total			19.75

DT	DTI Personnel on Site:		
Kyl	e Carlton	ı	
Just	in Acri		
Nic	k Matthe	ws	
Ma	son Jones	S	

Mud Mixing	#
Bentonite (50 lbs. units)	1.5
PAC (1 lb units)	1

Water Usage			
Mud Mixing	400		
Well Dev.	1700		
Other	0		

**Equipment on Site:** 

Code	Description
S10	Tool Truck
A9	Freightliner Mixing Truck
DW 2720	Drill Rig
AT16	Rig Trailer
V17	Vac trailer 500 gallon

**Rental Equipment & Subcontractors:** 

Rental Equipment & Subcontractors:					
Equipment	Comments				
John Dear 310 Backhoe	Sunbelt Rentals				
Mini Excavator and Hydraulic Breaker	Sunbelt Rentals				

**Progress:** 

Well	Rig	Mud Type	FT Drilled	FT Planned	Pilot Drilling	Fusing Well Materials	Reaming	Install Well	Well Dev. (Flushing)	Grouting	Percent Comp.
HIW-1	2720	Baroid Quick-bore	350	350	100%	100%	100%	100%	100%	50%	92%
HIW-2	2720	Baroid Quick-bore	80	350	23%	100%	0%	0%	0%	0%	20%
Total			430	700	61%	0%	50%	50%	50%	25%	56%

Ground Conditions and Fluid Notes:

Brief Daily Activities Summary:

Began HIW-2, today, favorable ground conditions no obstructions within first 80 feet of drilling.

Day 8. Directional Technologies arrived onsite at 7:00 Sent Nick with truck and trailer to pick up additional well materials from Consolidated Pipe and Supply in Bessemer. Attempted to manually install grout tube for the tail riser into boring, however, it would not advance due to foundation/rocky ground at location of bit refusal 7.5' BGS. In order to create an effective seal on the exit riser of HIW-1, Directional Technologies highly recommended ordering 3 cubic yards of cement/grout to plug the entry side of the bore within the bottom of the excavation, Don and Terracon agreed, and delivery was scheduled for 14:00. Prior to cement/grout, Directional Technologies proceeded with well development of HIW-1. Performed 3 stage well development: 600 gallon initial boring flush with tap; 600 gallon Aqua-Clear clay dispersant solution flush; followed by final 500 gallon tap flush. Development water observed to be very clear during final flush, indicating good development. During well development some daylighting of drilling mud and development water was observed near asphalt area around rod 15-20. This area will need to be observed during water injection testing and during Regenesis injection. Directional Technologies will attempt to pour some grout in the visible cracks in the asphalt where daylighting was observed in an attempt to seal some of the fractures. Cement truck arrived onsite at approximately 14:00. Installed 3 cubic yard cement/grout plug within bottom of excavation to seal HIW-1 exit riser. Used backhoe to pack and smooth cement within the excavation. At approximately 15:30, prepped to begin pilot bore for HIW-2. Drilled 80 feet of HIW-2 pilot bore prior to shutting down for the day at 17:00



Client:	Terracon
Site:	ERP Coke
<b>Location:</b>	Birmingham, Alabama
Weather:	Clear, sunny 53 deg, windy

Date:	1/9/2019
Report by:	Kyle Carlton

#### **Hours on Site This Week:**

Date	Start	Stop	Hours
1/7/2019	7:00	16:45	9.75
1/8/2019	7:00	17:00	10.00
1/9/2019	7:00	16:50	9.75
Weekly Total			29.50

DTI Personnel on Site:
Kyle Carlton
Justin Acri
Nick Matthews
Mason Jones

Mud Mixing	#
Bentonite (50 lbs. units)	2.5
PAC (1 lb units)	0

Water Usage				
Mud Mixing	1300			
Well Dev.	0			
Other	0			

**Equipment on Site:** 

Code	Description
S10	Tool Truck
A9	Freightliner Mixing Truck
DW 2720	Drill Rig
AT16	Rig Trailer
V17	Vac trailer 500 gallon

Rental Equipment & Subcontractors:	
Equipment	Comments
John Dear 310 Backhoe	Sunbelt Rentals
Mini Excavator and Hydraulic Breaker	Sunbelt Rentals

**Progress:** 

Well	Rig	Mud Type	FT Drilled	FT Planned	Pilot Drilling	Fusing Well Materials	Reaming	Install Well	Well Dev. (Flushing)	Grouting	Percent Comp.
HIW-1	2720	Baroid Quick-bore	350	350	100%	100%	100%	100%	100%	50%	92%
HIW-2	2720	Baroid Quick-bore	335	335	100%	100%	0%	0%	0%	0%	33%
Total			685	685	100%	0%	50%	50%	50%	25%	63%

**Ground Conditions and Fluid Notes: Brief Daily Activities Summary:** 

Resumed drilling HIW-2. Good drilling conditions in native clay. No daylighting of drilling fluids. Very hard drilling on exit attempt through aggregate slag fill material. Refusal at 6.5 feet BGS.

Day 9. Directional Technologies arrived onsite at 7:00. Made preparations to resume drilling HIW-2. Mixed 900 gallons of drilling mud, planned remaining bore and curvature to reach target. Resumed drilling at 7:45. Drilling conditions favorable with target depths for screen obtained. No obstructions encountered, and no drilling fluid daylighting at surface during the bore. Began bore exit, and encountered refusal at approximate Rod 35.5, at 6.5 feet BGS. Obstruction similar to HIW-1, suspect a foundation. Use backhoe and mini excavator with hydraulic breaker to dig an exit pit for bit. Very hard packed fill material (aggregate slag). Excavated from 10:30 -14:30. Also uncovered a concrete foundation with rebar. Removed drill bit and attached reamer. Finish well material preparation for installation. Made final fused connections and placed shale traps and grout tubing. Ready to pull pipe at 16:00, but would not be done before 17:00, so we will pull in HIW-2 first thing tomorrow morning. Remark all locate marks along bore paths within the asphalt area (truck traffic was wearing off the paint on the asphalt). Directional Technologies offsite by 16:50.



Client:	Terracon
Site:	ERP Coke
<b>Location:</b>	Birmingham, Alabama
Weather:	Clear, cold, high 45

Date:	1/10/2019
Report by:	Kyle Carlton

#### **Hours on Site This Week:**

Date	Start	Stop	Hours
1/7/2019	7:00	16:45	9.75
1/8/2019	7:00	17:00	10.00
1/9/2019	7:00	16:50	9.75
1/10/2019	7:00	17:00	10.00
Weekly Total			39.50

DTI Personnel on Site:
Kyle Carlton
Justin Acri
Nick Matthews
Mason Jones

Mud Mixing	#
Bentonite (50 lbs. units)	0
PAC (1 lb units)	1

Water Usage				
Mud Mixing	0			
Well Dev.	1400			
Other	0			

**Equipment on Site:** 

Code	Description
S10	Tool Truck
A9	Freightliner Mixing Truck
DW 2720	Drill Rig
AT16	Rig Trailer
V17	Vac trailer 500 gallon

Rental Equipment & Subcontractors:

Rental Equipment & Subcontractors:	
Equipment	Comments
John Dear 310 Backhoe	Sunbelt Rentals
Mini Excavator and Hydraulic Breaker	Sunbelt Rentals

**Progress:** 

Well	Rig	Mud Type	FT Drilled	FT Planned	Pilot Drilling	Fusing Well Materials	Reaming	Install Well	Well Dev. (Flushing)	Grouting	Percent Comp.
HIW-1	2720	Baroid Quick-bore	350	350	100%	100%	100%	100%	100%	50%	92%
HIW-2	2720	Baroid Quick-bore	335	335	100%	100%	100%	100%	100%	50%	92%
Total			685	685	100%	0%	100%	100%	100%	50%	92%

Ground Conditions and Fluid Notes:	Brief Daily Activities Summary:
Reamed and installed HIW-2 today. Ground conditions favorable, no	Day 10. Directional Technologies arrived onsite at 7:00. Health and Safety meeting with Meghan. Prepped to pull in HIW-2. Began pull at 8:00. At approximately
inadvertent returns (daylighting) observed during reaming or well	8:45, drill rig down to replace hydraulic line. Rig repair made and resumed pull at 11:15. HIW-2 successfully installed by 12:30. Prepare for HIW-2 development. 3
development.	stage development: 1st flush: 490 gallons at 21 gpm. 2nd flush: 380 gallon solution of Aqua clear at 25 gpm. Final flush: 506 gallons at 28 gpm. Well development
	water observed to be clear of drilling fluids. No daylighting (inadvertent returns) observed anywhere along the bore path. Finished developing @ 15:20, prep to grout.
	Mixed 150 gallons of grout for grout seal, and pour into the bottom of the exit pit to seal exit riser. Directional Technologies to resume grouting tomorrow morning.
	Directional Technologies offsite by 17:00.



Client:	Terracon
Site:	ERP Coke
<b>Location:</b>	Birmingham, Alabama
Weather:	Clear cool, High 53

Date:	1/11/2019
Report by:	Kyle Carlton

#### **Hours on Site This Week:**

Date	Start	Stop	Hours
1/7/2019	7:00	16:45	9.75
1/8/2019	7:00	17:00	10.00
1/9/2019	7:00	16:50	9.75
1/10/2019	7:00	17:00	10.00
1/11/2019	7:15	17:15	10.00
Weekly Total			49.50

DT	DTI Personnel on Site:		
Kyl	e Carltor	ı	
Just	in Acri		
Nic	Matthe	ews	
Mas	on Jones	S	

Mud Mixing	#
Bentonite (50 lbs. units)	0
PAC (1 lb units)	0

Water Usage		
Mud Mixing	0	
Well Dev.	0	
Other (grouting)	350	

**Equipment on Site:** 

Code	Description
S10	Tool Truck
A9	Freightliner Mixing Truck
DW 2720	Drill Rig
AT16	Rig Trailer
V17	Vac trailer 500 gallon

**Rental Equipment & Subcontractors:** 

Rental Equipment & Subcontractors:	
Equipment	Comments
John Dear 310 Backhoe	Sunbelt Rentals
Mini Excavator and Hydraulic Breaker	Sunbelt Rentals

**Progress:** 

Well	Rig	Mud Type	FT Drilled	FT Planned	Pilot Drilling	Fusing Well Materials	Reaming	Install Well	Well Dev. (Flushing)	Grouting	Percent Comp.
HIW-1	2720	Baroid Quick-bore	350	350	100%	100%	100%	100%	100%	100%	100%
HIW-2	2720	Baroid Quick-bore	335	335	100%	100%	100%	100%	100%	100%	100%
Total			685	685	100%	100%	100%	100%	100%	100%	100%

an additional 50 gallons of grout to top
th grout tube. Prepped to mix grout for
ing at 12:00. Pumped in good grout
2 entry pits for vault installation by EPS
nd development. Fuse on threaded
flow out of the entry-side wellhead.
Site by 17:15. Directional Technologies
gh g ing 2 ea nd floy



Client:	Terracon
Site:	ERP Coke
<b>Location:</b>	Birmingham, Alabama
Weather:	Overcast, High 50 F

Date:	1/12/2019
Report by:	Kyle Carlton

#### **Hours on Site This Week:**

Date	Start	Stop	Hours
1/7/2019	7:00	16:45	9.75
1/8/2019	7:00	17:00	10.00
1/9/2019	7:00	16:50	9.75
1/10/2019	7:00	17:00	10.00
1/11/2019	7:15	17:15	10.00
1/12/2019	6:45	11:00	4.25
Weekly Total			53.75

DTI Personnel on Site:
Kyle Carlton
Justin Acri
Nick Matthews
Mason Jones

Mud Mixing	#
Bentonite (50 lbs. units)	0
PAC (1 lb units)	0

Water Usage						
Mud Mixing	0					
Well Dev.	0					
Other (injection test)	1010					

**Equipment on Site:** 

Code	Description
S10	Tool Truck
A9	Freightliner Mixing Truck
DW 2720	Drill Rig
AT16	Rig Trailer
V17	Vac trailer 500 gallon

Rental Equipment & Subcontractors:						
Equipment	Comments					

**Progress:** 

Well	Rig	Mud Type	FT Drilled	FT Planned	Pilot Drilling	Fusing Well Materials	Reaming	Install Well	Well Dev. (Flushing)	Grouting	Percent Comp.
HIW-1	2720	Baroid Quick-bore	350	350	100%	100%	100%	100%	100%	100%	100%
HIW-2	2720	Baroid Quick-bore	335	335	100%	100%	100%	100%	100%	100%	100%
Total			685	685	100%	100%	100%	100%	100%	100%	100%

Ground Conditions and Fluid Notes:	Brief Daily Activities Summary:
No drilling performed today. Finished fusing wellhead fittings and	Day 12. Directional Technologies arrived onsite at 6:45. Proceed to fuse on final wellhead fittings. Then begin injection test for HIW-2 at 7:56. Injected 506 gallons in
performed injection testing.	42 mins at an average of 12 gpm. Average pressure 6 psi, no daylighting observed anywhere along well path. Performed injection test for HIW-1. Injected 504 gallons
	in 37 mins at an average flow rate of 13.6 gpm. Average pressure 2 psi. Daylighting observed near the old railroad spur in the asphalt area where daylighting was
	previously observed during development and pilot bore advancement. Estimated 30 to 50 gallons daylighted through several locations approximately 15 to 25 lateral feet
	away from the HIW-1. Took pictures of daylighting area. 10:45 finished loading all equipment, rig, Kyle called Terry to check in with status report. EPS will be onsite
	at 9:00 Monday to install well vaults and build well pads.

# APPENDIX B Regenesis Application Summary Report



**REGENESIS Proposal No. DaP61066** 

1011 Calle Sombra San Clemente, CA 92673 Ph: (949) 366-8000

February 2, 2021

PECENISIS Proposal No. D

**Bluestone Coke** 

3500 35<sup>th</sup> Ave N., Birmingham, AL 35207

SUBJECT: Application Summary Report for Remedial Services at the Bluestone Coke Site

Don Wiggins,

REGENESIS Remediation Services (RRS) has recently completed an *in-situ* injection application of RegenOx® and PetroCleanze™ at the Bluestone Coke located at 3500 35<sup>th</sup> Ave N., Birmingham, AL 35207. The goal of the remedial application was to remediate petroleum hydrocarbons. RRS employed *in-situ* chemical oxidation and enhanced desorption technologies to meet remediation goals.

RRS mobilized a support pickup truck, injection trailer, and personnel to the site to begin work over nine (9) days on November 13<sup>th</sup>, 2020 through November 22<sup>nd</sup>, 2020 and over four (4) additional days on January 26<sup>th</sup>, 2021 through January 29<sup>th</sup>, 2021. RRS staffed this project with an experienced Project Supervisor who ensured a safe, successful injection application. On Tuesday, November 13<sup>th</sup>, RRS began injecting PetroCleanze and testing the integrity of the injection wells. On Thursday, November 15<sup>th</sup>, RRS began injecting RegenOx Part A. Injection activities were paused Thursday afternoon, November 22<sup>nd</sup>, 2020. The RegenOx Part A application restarted on January 26<sup>th</sup>, 2021 and was completed January 29<sup>th</sup>, 2021. The site was restored to its previous conditions and the RRS team demobilized.

Please review the attached application summary page, injection log, and photo log for more detail on the application.

RRS appreciates the opportunity to work at this site with Terracon and Bluestone Coke. RRS will be available to interpret the field data as it is collected or answer any questions. If you need additional information regarding the application process or attached field notes, please contact Will Clogan at 724.766.1811, Bill Disselhorst at 630.740.8815, or Dominic Williams at 949.324.3194.

Sincerely,

Dominic Williams
Project Supervisor

**REGENESIS Remediation Services** 

Will Clogan

East Region Project Manager REGENESIS Remediation Services

William Clogan

cc: wdisselhorst@regenesis.com; cnorthington@regenesis.com; dpeterson@regenesis.com



1011 Calle Sombra San Clemente, CA 92673 Ph: (949) 366-8000

Fax: (949) 366-8090

#### **Application Summary Page**





#### **OVERVIEW**

**Client:** Bluestone Coke **Client PM:** Don Wiggins

**RRS Project Manager:** Will Clogan **Project Dates:** 10/13/20-10/22/20

1/26/21-1/29/21

Client: Terracon

Client PM: Terry Rippstein

Site Address: 3500 35th Avenue Birmingham, AL 35207

**Project Name:** Bluestone Coke

RRS Project Supervisor: Dominic Williams

#### TREATMENT TECHNOLOGY

REGENESIS Remediation Services (RRS) used the REGENESIS products RegenOx and PetroCleanze. RegenOx *in situ* chemical oxidation (ISCO) directly oxidizes contaminants while its unique catalytic component generates a range of highly oxidizing free radicals that rapidly and effectively destroy a range of target contaminants including both petroleum hydrocarbons and chlorinated compounds. RegenOx is an injectable, two-part ISCO reagent that features a solid sodium percarbonate based alkaline oxidant (Part A) resulting in a powerful contaminant destroying technology.

PetroCleanze is a customized formulation of the widely used RegenOx In Situ chemical oxidation (ISCO) technology. When applied, this two-part reagent generates detergent-like properties, significantly increasing the desorption rates of hydrocarbons bound in saturated soils. Once the hydrocarbons are liberated into the dissolved-phase, they are more readily available for removal using a range of physical recovery techniques. PetroCleanze is designed to increase the viability and efficiency of enhanced recovery techniques such as dual-phase extraction, vacuum enhanced extraction and pump and treat systems.

PetroCleanze is a patented alkaline surface catalyst system that is applied with RegenOx oxidizer complex (RegenOx Part A). Like RegenOx, PetroCleanze stimulates the rapid chemical oxidation of contaminants in situ. A further benefit is the generation of surfactants from the partial oxidation of hydrocarbons. Surfactants are formed upon alkaline oxidation of linear or branched hydrocarbons contaminants, which assist in the desorption of more contaminants from soil. This process enhances the ability to physically remove hydrocarbons from the contaminated subsurface by extraction or other methods.

# REGENESIS® REMEDIATION SERVICES Technology-Based Solutions for the Environment

**Global Headquarters** 

1011 Calle Sombra San Clemente, CA 92673 Ph: (949) 366-8000

Fax: (949) 366-8090

#### **APPLICATION**

RRS applied the REGENESIS products RegenOx and PetroCleanze by mixing them in the RRS injection trailer and injected through the two (2) injection wells, HIW-1 and HIW-2. Mixing water was provided by Bluestone Coke via hydrant. RRS used a dual batch mixing system with 300-gallon tanks and pumped product using a positive displacement electrically powered pump.

During the first phase of injections, Injection pressures were generally observed between 0 and 26 pounds per square inch (PSI) and flow rates were maintained between 0 and 10 gallons per minute (GPM). Injection was completed by pumping on up to four (4) lines (2 per well) at a time using the RRS injection trailer manifold system. Product surfacing was observed generally along the railroad spur, Northwest of the truck wheel cleaning apparatus, throughout the project. However, surfacing was not limited to this area, and was also observed through several cracks in the asphalt in the same area. In most cases of surfacing, patching was not possible. A berm of bentonite and soil was created to restrain the movement of surfaced material and a sump pump was utilized to transfer this material into totes, which were then taken to the water treatment facility on site at the direction of Bluestone Coke. During the application RRS observed the nearby monitoring wells to ensure the targeted radial distribution was being met.

During the second phase of injections, injection pressures were observed between 4 and 17 PSI and flow rates were between 1.58 and 2.74 GPM. Injections were completed by alternating ends of the two wells that were injected upon each day. To try and limit the amount of surfaced material the injection concentration was increased from 6% weight/vol solution to 10% during injections. Surfacing was observed along the railroad spur and from the cracks in the surrounding concrete. The bentonite berm was still in place from the first phase of injections and was utilized again for the second round of injections. As surfaced material collected in the corner of the bermed area, a sump pump transferred it into totes provided by ERP. Surfaced material totaled roughly 3,300 gallons.

#### PetroCleanze TREATMENT AREA – HIW-1A, HIW-1B, HIW-2A, and HIW-2B

#### **Total Amount Applied:**

#### **Amount Applied Per Well:**

PetroCleanze	6.760 lbs	
Petrocleanze	1 0.700 IUS	

PetroCleanze	3,380 lbs
--------------	-----------

A total of 16,092 gallons of remedial reagent solution was applied in this treatment area.

**Application Method:** Injection Wells

*Injection Depth:* 6 to 9 feet below ground surface. *Number of Injection Points:* 4 (2 connections per well)

Average Injection Flowrate: 4.9 GPM

**Average Injection Pressure:** 30.8 PSI

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**General Observations:** Surfacing was observed from cracks in the asphalt, generally occurring along the railroad spur, in the same area of daylighting as noted in the initial well installation test.

#### **Deviations from Proposal:**

1. No design changes were made during this portion of the project.

Please see attached Table 1 for more details on injection flow rates and pressures observed. Please see attached Figure 1 - Injection Locations Map for details on Injection Point locations.

#### RegenOx TREATMENT AREA - HIW-1A, HIW-1B, HIW-2A, and HIW-2B (Phase 1)

#### **Total Amount Applied:**

#### **Amount Applied Per Point:**

RegenOx part A 5,442 lbs

RegenOx part A 2,721 lbs

A total of 10,488 gallons of remedial reagent solution was applied in this treatment area.

Application Method: Injection Wells

*Injection Depth:* 6 to 9 feet below ground surface. *Number of Injection Points:* 4 (2 connections per well)

**Average Injection Flowrate:** 1.4 GPM

Average Injection Pressure: 13.9 PSI

**General Observations:** Surfacing was observed from cracks in the asphalt, generally occurring along the railroad spur, in the same area of daylighting as noted in the initial well installation test. Surfacing was more violent during this phase of the injection.

#### **Deviations from Proposal:**

1. Concentration was increased before beginning this portion of the injection to alleviate the surfacing issues observed while injecting PetroCleanze.

Please see attached Table 2 for more details on injection flow rates and pressures observed. Please see attached Figure 1 - Injection Locations Map for details on Injection Point locations.

#### RegenOx TREATMENT AREA - HIW-1A, HIW-1B, HIW-2A, and HIW-2B (Phase 2)

#### **Total Amount Applied:**

#### **Amount Applied Per Point:**

RegenOx part A 2,377 lbs

RegenOx part A 2,321 lbs



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Fax: (949) 366-8090

A total of 6,181 gallons of remedial reagent solution was applied in this treatment area.

Application Method: Injection Wells

*Injection Depth:* 6 to 9 feet below ground surface. *Number of Injection Points:* 4 (2 connections per well)

Average Injection Flowrate: 2.3 GPM

Average Injection Pressure: 7.9 PSI

**General Observations:** Surfacing was observed from cracks in the asphalt, generally occurring along the railroad spur, in the same area of daylighting as noted in the initial well installation test. Surfacing in this phase of injections brought up more silt than previous surfacing events.

#### **Deviations from Proposal:**

- 1. Concentration was increased to 6% before beginning this phase of the injection to alleviate the surfacing issues observed while injecting PetroCleanze.
- 2. During injections, the concentration was increased to 8% and subsequently 10% to limit surfacing in the area.

Please see attached Table 3 for more details on injection flow rates and pressures observed. Please see attached Figure 1 - Injection Locations Map for details on Injection Point locations.



#### Terracon-Bluestone Coke PetroCleanze Injection Summary Log HIW-1 and HIW-2 Table 1



	Desorption						Tab				Technology-Based Solutions for the Environment
jection Point	Date	Time	Injection Depth (feet)	Injection Pressure (psi)	Flow Rate (gpm)	Beginning Flow	ne of RegenOx In Ending Flow	Gallons Injected	Total Gallons Per Location	Pounds of PetroCleanze Per	Comments
	10/13/2020	13:41	, ,	4	2.25	Meter (gal) 0.00	Meter (gal) 78.87	Per Interval 78.87		Location	Well integrity test begins. Every 158 gallons, the cumulative flow rate is incr
	10/13/2020	14:16	1	8	3.21	78.87	157.73	78.86			to determine a safe operating flow rate per well.
	10/13/2020 10/13/2020	14:40 14:56	9-7	14	4.22 5.13	157.73 236.60	236.60 315.47	78.87 78.87			
	10/13/2020	15:14		20	6.16	315.47	394.34	78.87			
	10/13/2020	15:28		28	7.07	394.34	473.21	78.87			Well integrity test completed. Achieved 14 cumulative gpm at a cumulative pressure of 80 psi.
	10/13/2020	15:43 16:04		10	3.72 4.53	473,21 512,64	512,64 552,07	39.43 39.43			
	10/13/2020	16:11		18	4.99	552.07	591,50	39.43			
	10/13/2020 10/14/2020	16:20 8:17		18 19	4.99 5.98	591.50 630.93	630.93 630.93	39.43 0.00			
	10/14/2020	9:29		18	5.62	630.93	1041.18	410.25			
	10/14/2020	10:45		16	5.10	1041.18	1451.27	410.09			Old soil bore in parking lot/rail spur area was left unpatched and indicated i
W-1A									3956	1662	become a surfacing risk. Patched with bentonite chips, continued injection Surfacing observed from crack in asphalt along rail line ~30 ft SE from des
	10/14/2020	12:01		16	5.05	1451.27	1814.04	362.77			daylighting area at ~3800 gal injected on the day, cumulative.
	10/14/2020 10/14/2020	13:19 14:44		18	5.22 5.08	1814.04 2161.04	2161.04 2555.35	347.00 394.31			
	10/14/2020	15:31		16	5.06	2555.35	2713.08	157.73			Surfacing continued through EOD at a manageable level.
	10/15/2020	8:23		19	5.22	2713.08	2713.08	0.00			
	10/15/2020	9:28		23	5.62	2713.08	3123.17	410.09			Surfacing observed from same cracks in asphalt along rail line ~30 to ~50 from designated daylighting area at ~1600 gal injected on the day, cumula
	10/10/2020	5.20		20	0.02	27 15.50	0120.11	410.00			Very small amount of potential petroleum free product pushing through as several spots, ~25 ft SW of TMW-2 observed at same time.
	10/15/2020	11:53	1	20	5.30	3123.17	3501.71	378.54			
	10/15/2020	13:26		21	5.00	3501.71	3955.96	454.25			
			1			3955.96 0.00		0.00			
						0.00		0.00			
	10/13/2020	13:42		6	2.06	0.00	78.87	0.00 78.87			Well integrity test begins. Every 158 gallons, the cumulative flow rate is in
	10/13/2020	14:16		16	3.16	78.87	157.73	78.86			to determine a safe operating flow rate per well.
	10/13/2020	14:41		24	4.31	157.73	236.60	78.87			
	10/13/2020	14:57 15:14		34 44	5.17 6.18	236.60 315.47	315.47 394.34	78.87 78.87			
	10/13/2020	15:28		54	7.07	394.34	473.21	78.87			Well integrity test completed. Achieved 14 cumulative gpm at a cumulative
	10/13/2020	15:43		18	3.98	473,21	512.64	39.43			pressure of 80 psi.
	10/13/2020 10/13/2020	16:05 16:11		22 24	4.55 4.91	512.64 552.07	552.07 591.50	39.43 39.43			
	10/13/2020	16:20		26	4.91	591.50	630.93	39.43			
	10/14/2020 10/14/2020	8:18 9:29	-	26 30	5.25 5.44	630.93 630.93	630.93 1009.47	0.00 378.54			
W-1B			9-7						4088	1717	Old soil bore in parking lot/rail spur area was left unpatched and indicated
	10/14/2020	10:46		30	5.45	1009.47	1388.01	378.54			become a surfacing risk. Patched with bentonite chips, continued injection
	10/14/2020	12:02		30	5.54	1388.01	1813.87	425.86			Surfacing observed from crack in asphalt along rail line ~30 ft SE from des daylighting area at ~3800 gal injected on the day, cumulative.
	10/14/2020	13:20		33	5,43	1813,87	2255.50	441,63			daylighing as as a 5000 gaj injected on the say, configure.
	10/14/2020 10/14/2020	14:45 15:31		30	5.09 5.14	2255.50 2649.81	2649.81 2807.54	394.31 157.73			Surfacing continued through EOD at a manageable level.
	10/15/2020	8:22		28	5.28	2807.54	2807.54	0.00			
											Surfacing observed from same cracks in asphalt along rail line ~30 to ~50
	10/15/2020	9:28		32	5.42	2807.54	3186.08	378.54			from designated daylighting area at ~1600 gal injected on the day, cumula Very small amount of potential petroleum free product pushing through as
L		11:53		34	5.44						several spots, ~25 ft SW of TMW-2 observed at same time.
	10/15/2020 10/15/2020	11:53		34	5.44	3186.08 3596.17	3596.17 4088.27	410.09 492.10			
	10/13/2020	11:38		12	2.15	0.00	78.87	78.87			Well integrity test begins. Every 158 gallons, the cumulative flow rate is in
	10/13/2020	12:13	1	17	3.12	78.87	157.73	78.86			to determine a safe operating flow rate per well.
	10/13/2020 10/13/2020	12:37 12:55		26 25	5.72 5.03	157.73 236.60	236.60 315.47	78.87 78.87			
	10/13/2020	13:11	İ	34	7.42	315.47	394.34	78.87			
	10/13/2020	13:26		44	9.00	394.34	473.21	78.87			Well integrity test completed. Achieved 14 cumulative gpm at a cumulative pressure of 60 psi.
	10/13/2020	15:42	1	18	3.94	473.21	512.64	39.43			
	10/13/2020	16:03 16:11	1	26 30	6.06	512.64 552.07	552.07 591.50	39.43 39.43			
	10/13/2020	16:20		30	6.92	591.50	630.93	39.43			
	10/14/2020 10/14/2020	8:17 9:29	-	32 34	7.02 7.72	630.93 630.93	630.93 1088.27	0.00 457.34			
W-2A			9-6						6583	2766	Old soil bore in parking lot/rail spur area was left unpatched and indicated
	10/14/2020	10:44		38	8.70	1088.27	1719.17	630.90			become a surfacing risk. Patched with bentonite chips, continued injectio
	10/14/2020	12:01	1	40	8.80	1719.17	2397.39	678.22			Surfacing observed from crack in asphalt along rail line ~30 ft SE from de-
	10/14/2020	13:19	1	42	9.15	2397.39	3107.15	709.76			daylighting area at ~3800 gal injected on the day, cumulative,
	10/14/2020	14:44 15:30	]	46 46	9.51 9.72	3107.15 3848.46	3848.46 4138.67	741.31 290.21			Surfacing continued through EOD at a manageable level.
	10/14/2020	8:22	1	46	8.72	4138.67	4138.67	0.00			annual number mundin For et a manageante level:
									]		Surfacing observed from same cracks in asphalt along rail line ~30 to ~50
	10/15/2020	9:27		46	9.66	4138.67	4864.21	725.54	]		from designated daylighting area at ~1600 gal injected on the day, cumula Very small amount of potential petroleum free product pushing through as
											several spots, ~25 ft SW of TMW-2 observed at same time.
	10/15/2020 10/15/2020	11:52 13:25	1	52 54	10.48 10.32	4864.21 5637.06	5637.06 6583.41	772.85 946.35			
	10/13/2020	11:38		8	2.18	0.00	78.87	78.87			Well integrity test begins. Every 158 gallons, the cumulative flow rate is in
	10/13/2020	12:14		25	3.16	78.87	157.73	78.86			to determine a safe operating flow rate per well.
	10/13/2020	12:38		60	2.56	157.73	236.60	78.87			
	10/13/2020	12:55 13:11		58 32	5.08 4.85	236.60 315.47	315.47 394.34	78.87 78.87			
	10/13/2020	13:26		42	4.81	394.34	473.21	78.87			Well integrity test completed. Achieved 14 cumulative gpm at a cumulative
	10/13/2020	15:43		28	3.54	473.21	512.64	39.43			pressure of 60 psi.
	10/13/2020 10/13/2020	16:03 16:11		46 52	3.25 3.40	512.64 552.07	552.07 591.50	39.43 39.43			
	10/13/2020	16:11		52	3.40	552.07	630,93	39.43			
	10/14/2020	8:17		40	3.01	630.93	630.93	0.00			
W-2B	10/14/2020	9:29	9-6	40	2.20	630.93	962.35	331.42	1465	615	Old pail born in parking latiful courses were latiful and a second latif
	10/14/2020	10:45		46	1.51	962.35	1120.08	157.73			Old soil bore in parking lot/rail spur area was left unpatched and indicated become a surfacing risk. Patched with bentonite chips, continued injection
	10/14/2020	12:01		48	1.29	1120.08	1230.49	110.41			Surfacing observed from crack in asphalt along rail line ~30 ft SE from dea
	10/14/2020	13:19		52	1.02	1230.49	1309.35	78.86			daylighting area at ~3800 gal injected on the day, cumulative.
	10/14/2020	14:44		50	0.72	1309.35	1356.67	47.32			Confederation of the second se
	10/14/2020 10/15/2020	15:31 8:22		48 36	0.53 1.84	1356.67 1381.91	1381.91 1381.91	25.24 0.00			Surfacing continued through EOD at a manageable level.
											Surfacing observed from same cracks in asphalt along rail line ~30 to ~50
	10/15/2020	9:27		38	0.64	1381.91	1445.00	63.09			from designated daylighting area at ~1600 gal injected on the day, cumula Very small amount of potential petroleum free product pushing through as
											several spots, ~25 ft SW of TMW-2 observed at same time.
	10/15/2020	11:52 13:25		46 48	0.25	1445.00	1464.77 1464.77	19.77			
		13:25		48	0.00	1464.77	1464.77	0.00			
	10/15/2020								Total Gallons:	Total Lbs, of	



#### Terracon-Bluestone Coke RegenOx Injection Summary Log HIW-1 and HIW-2 Table 2



							Table				Technology-Based Solutions for the Environment
njection Point	Date	Time	Injection Depth (feet)	Injection Pressure (psi)	Flow Rate (gpm)	Beginning Flow	me of RegenOx In Ending Flow	Gallons Injected	Total Gallons Per Location	Pounds of Part A Per Location	Comments
	10/15/2020	14:31	1111	8	3,25	Meter (cal) 0.00	Meter (gal) 80.18	Per Interval 80,18			Surfacing observed in same area, increasing in degree as more volume injects
	10/15/2020	16:00	+	8	2.20	80.18	240.54	160.36			Surfacing continued through EOD at a barely manageable level.
	10/16/2020	11:18	1	4	1.02	240.54	333.05	92.51			
	10/16/2020	13:47		11	2.15	333.05	487.24	154.19			Sufacing observed from same areas after ~300 gallons injected, cumulative. Managageable with containment and pumping system set up earlier in day. During this time, HIW-2 then HIW-1 were each separately injected with 300
			_								gallons to determine if surfacing was preferential to a specific well.
	10/16/2020	15:14 8:22	9-7	10 8	0.98 1.76	487.24 553.00	553.00 639.35	65.76 86.35			Surfacing continued through EOD at a manageable level.
	10/17/2020	9:18 10:12		14 18	2.15 3.04	639.35 750.37	750.37 904.56	111,02 154,19			
	10/17/2020	11:13		13	1.57	904.56	984.74	80.18			
	10/17/2020	12:07 12:59		14	1.56	984.74 1068.00	1068.00 1150.01	83.26 82.01	3597	1866	
HW-1A	10/17/2020	13:46		15	1.54	1150.01	1228.19	78.18	3597	1866	Surfacing continued through EOD at a barely manageable level.
	10/19/2020	8:52 9:55		8 12	0.96 1.10	1228.19 1299.12	1299.12 1376.22	70.93 77.10			
	10/19/2020	11:43		12	1.10	1376.22	1453.32	77.10			
	10/19/2020	12:50		13	0.86 1.08	1453.32 1521.16	1521,16 1598,26	67.84 77.10			Surfacing continued through EOD at a manageable level.
	10/20/2020	8:18		4 14	1.08	1598,26 1675.36	1675,36	77.10 77.10			
	10/20/2020	9:24 12:49		13	1.16 2.25	1752.46	1752.46 2215.03	462.57			
	10/20/2020 10/21/2020	16:18 8:36	+	12 6	2.15 0.96	2215.03 2523.41	2523.41 2588.17	308.38 64.76			Surfacing continued through EOD at a manageable level.
	10/21/2020	13:01		14	2.25	2588.17	3205.77	617.60			
	10/21/2020	14:48 8:11		14 10	2.21 1.31	3205.77 3359.69	3359.69 3442.95	153.92 83.26			Surfacing continued through EOD at a manageable level.
	10/22/2020	9:47		12	3.03	3442.95 0.00	3597.14 74.01	154.19 74.01			Surfacing observed in same area, increasing in degree as more volume inject
	10/15/2020	16:00 11:18		14	2.01	74.01 222.03	222.03 283.71	148.02 61.68			Surfacing continued through EOD at a barely manageable level.
	10/16/2020	13:48		14	2.10	283.71	437.90	154.19			Sufacing observed from same areas after ~300 gallons injected, cumulative, Managageable with containment and pumping system set up earlier in day. During this time, HIVA-2 then HIVA-1 were each separately injected with 300 gallons to determine if surfacing was preferential to a specific well.
	10/16/2020	15:14		12	1.28	437.90	526.33	88.43			Surfacing continued through EOD at a manageable level.
	10/17/2020	8:22 9:18	-	16	1.52 0.88	526.33 594.17	594.17 637.34	67.84 43.17			
	10/17/2020	10:12		18	0.00	637.34	637.34	0.00			
	10/17/2020	11:14	-	16	1.47	637.34 711.35	711.35 782.28	74.01 70.93			
HIW-1B	10/17/2020	12:59 13:45	9-7	16 16	1.53	782.28 859.48	859.48 931.49	77.20 72.01	1647	855	Surfacing continued through EOD at a barely manageable level.
	10/19/2020	8:52		12	1.14	931,49	1014.75	83.26			Surfacing Commission Brought 200 at a valid) manageaute (eve).
	10/19/2020	9:55	-	14	1.12	1014.75	1091,85 1168,95	77.10 77.10			
	10/19/2020	12:50		16	1.12	1168.95	1255.30	86.35			
	10/19/2020	14:01 8:18		18 6	1.08	1255.30 1332.40	1332.40 1409.50	77.10 77.10			Surfacing continued through EOD at a manageable level.
	10/20/2020	9:24 12:49		14 12	1.20 0.00	1409.50 1486.60	1486.60 1486.60	77.10 0.00			
	10/20/2020	16:18		14	0.00	1486.60	1486.60	0.00			Surfacing continued through EOD at a manageable level.
	10/21/2020	8:36 13:01	+	16	129	1486.60 1576.03	1576,03 1576.03	89.43 0.00			
	10/21/2020	14:48 8:11		15 8	0.00 1.09	1576.03 1576.03	1576,03 1646.96	0.00 70.93			Surfacing continued through EOD at a manageable level.
	10/22/2020	9:47		14	0.00	1646.96	1646.96	0.00			
	10/15/2020	14:31		26	5.61	0.00	144.94	144.94			Surfacing observed in same area, increasing in degree as more volume injec
	10/15/2020	16:00 11:18	+	20 10	4.20 0.99	144.94 453.32	453.32 561.25	308,38 107.93			Surfacing continued through EOD at a barely manageable level.
	10/16/2020	12:52		18	3.88	561.25	846,13	284.88			Sufacing observed from same areas after ~300 gallons injected, cumulative. Managageable with containment and pumping system set up earlier in day. During this firm, HIV-2 then HIV-1 were each separately injected with 300 gallons to determine if surfacing was preferential to a specific well.
	10/16/2020 10/17/2020	15:13 8:22	-	18	2.18	846,13 995,24	995,24 1100.09	149,11 104.85			Surfacing continued through EOD at a manageable level.
	10/17/2020	9:18		16	3.08	1100,09	1254,28	154,19			
	10/17/2020	10:12	-	14	2.14	1254.28	1349.88 1488.65	95.60 138,77			
	10/17/2020	12:07	9-6	16	2.88	1488.65	1633.59	144.94			
HNV-2A	10/17/2020	12:58 13:46		16	3.05	1633,59 1787,78	1787,78 1938.89	154,19 151,11	4709	2443	Surfacing continued through EOD at a barely manageable level.
	10/19/2020 10/19/2020	8:52 9:55	1	10 14	2.09 2.08	1938,89 2093.08	2093.08 2247.27	154,19 154.19			
	10/19/2020	11:43		16	1.24	2247,27	2339.78	92.51			
	10/19/2020	12:50		16	1.81	2339.78 2469.30	2469.30 2623.49	129.52 154.19			Surfacing continued through EOD at a manageable level.
	10/20/2020	8:18		10	2.26	2623.49	2777.68	154.19			Surfacing sommissed alreadyn 250 at a management foreit.
	10/20/2020	9:24 12:50		14	2.31	2777.68 2931.87	2931.87 3394.44	154.19 462.57			
	10/20/2020	16:18		16	2.18	3394.44	3702.82	308.38			Surfacing continued through EOD at a manageable level.
	10/21/2020 10/21/2020	8:36 13:00		9 17	1.22 2.28	3702.82 3786.08	3786.08 4403.68	83.26 617.60	1		
	10/21/2020	14:47 8:11		15 0	2.20 0.98	4403.68 4557.87	4557.87 4625.71	154.19 67.84	1		Surfacing continued through EOD at a manageable level.
	10/22/2020	9:46		14	1,30	4625.71	4708.97	83,26			
	10/15/2020	14:31		26	0.47	0.00	9.25	9.25			Surfacing observed in same area, increasing in degree as more volume injections
	10/15/2020 10/16/2020	16:00 11:18		9	0.00	9.25 9.25	9.25 55.51	0.00 46.26		278	Surfacing continued through EOD at a barely manageable level.
	10/16/2020	12:52		18	0.40	55.51 84.88	84.88	29.37			Sufacing observed from same ereas after "300 gallons injected, cumulative, Managageable with containment and pumping system set up earlier in day, During this time, HIW-2 then HIW-1 were each separately injected with 300 patients to determine if surfacing was preferential to aspecific well. Suffacing continued through EOD at a manageable level.
	10/17/2020	8:22		12	1.02	84.88	134.22	49.34			and the state of t
	10/17/2020	9:18	+	18 19	0.00 1.14	134.22 134.22	134.22 192.81	0.00 58.59			
	10/17/2020	11:14		18	0.41	192,81	208.23	15.42			
HIV-2B	10/17/2020 10/17/2020	12:07 12:58	9-6	18 18	0.10	208.23 217.48	217.48 217.48	9.25 0.00	535		
	10/17/2020	13:46 8:52	+	19	0.10	217.48 220.56	220.56 220.56	3.08 0.00			Surfacing continued through EOD at a barely manageable level.
	10/19/2020	9:55		18	0.00	220,56	220,56	0.00			
	10/19/2020	11:43 12:50		18 18	0.88	220.56 282.24	282.24 306.91	61.68 24.67			
	10/19/2020	14:01 8:18		21 10	0.00	306.91 306.91	306.91 306.91	0.00			Surfacing continued through EOD at a manageable level.
	10/20/2020	9:24		16	0.00	306.91	306.91	0.00			
	10/20/2020	12:50 16:18	+	17	0.00	306.91 306.91	306.91 306.91	0.00			Surfacing continued through EOD at a manageable level.
	10/21/2020	8:36		11	1.01	306,91	377.84	70.93			and a state of the
	10/21/2020	13:01		18	0.00	377.84 377.84	377.84 377.84	0.00			Surfacing continued through EOD at a manageable level.
	10/21/2020	14:47									
		9:47 9:47	1	0 16	1.13	377.84 464.19	464.19 535.12	86.35 70.93			



#### Terracon-Bluestone Coke RegenOx Injection Summary Log Part A Injections Phase 2 Table 3

### REGENESIS\* REMEDIATION SERVICES Technology-Based Solutions for the Environment

	Table 3										•	
Injection Point	Date	Time	Injection Pressure (psi)	Flow Rate (gpm)	Beginning Flow	ne of RegenOx In Ending Flow	Gallons Injected	Total Gallons Per Location	Batches Injected Per Location	Pounds of Part A Per Location	Comments	
					Meter (gal)	Meter (gal)	Per Interval					
	1/26/2021	11:19	10	1.58	0.00	14.44	14.44				6% concentration	
	1/26/2021	13:27	12	2.03	14.44	203.71	189.27	1725	5.58		6% concentration	
HW-1A	1/26/2021	15:19	5	1.77	203.71	498.55	294.84				6% concentration	
	1/26/2021	16:29	4	1.85	498.55	659.49	160.94			1311	8% concentration	
	1/28/2021	9:45	6	2.56	0.00	195.69	195.69				10 % concentration	
	1/28/2021	11:26	6	2.53	195.69	497.59	301.90				10 % concentration	
	1/28/2021	13:52	6	2.40	497.59	754.90	257.31				10 % concentration	
	1/28/2021	15:06	7	2.74	754.90	1065.43	310.53				10 % concentration	
	1/26/2021	11:19	5	1.75	0.00	15.20	15.20				6% concentration	
	1/26/2021	13:28	11	1.66	15.20	198.08	182.88				6% concentration	
	1/26/2021	15:19	6	2.04	198.08	427.93	229.85	1686	5.46	1281	6% concentration	
HW-2A	1/26/2021	16:29	6	1.96	427.93	587.41	159.48				8% concentration	
	1/28/2021	9:45	8	2.72	0.00	203.06	203.06				10% concentration	
	1/28/2021	11:26	4	2.69	203.06	514.74	311.68				10% concentration	
	1/28/2021	13:53	5	2.75	514.74	789.35	274.61				10% concentration	
	1/28/2021	15:05	8	2.68	789.35	1098.49	309.14				10% concentration	
	1/27/2021	10:08	10	2.20	0.00	226.48	226.48				8% concentration	
	1/27/2021	12:04	12	2.25	226.48	569.21	342.73			1066	8% concentration	
HW-1B	1/27/2021	14:00	17	1.99	569.21	779.36	210.15	1402	4.54		8% concentration	
HAN-1D	1/27/2021	15:25	15	2.33	779.36	1007.30	227.94	1402	4.34	1000	8% concentration	
	1/29/2021	10:11	10	2.54	0.00	167.43	167.43				10% concentration	
	1/29/2021	12:10	11	2.58	167.43	394.67	227.24				10% concentration	
	1/27/2021	10:10	4	2.15	0.00	205.30	205.30				8% concentration	
	1/27/2021	12:04	5	2.41	205.30	524.73	319.43	1369			8% concentration	
HW-2B	1/27/2021	14:00	5	2.35	524.73	730.51	205.78		4.43	1040	8% concentration	
HW-ZB	1/27/2021	15:25	6	2.10	730.51	958.45	227.94		4.43		8% concentration	
	1/29/2021	10:11	8	2.59	0.00	176.02	176.02				10% concentration	
	1/29/2021	12:10	8	2.64	176.02	410.05	234.03				10% concentration	

 Total Gallons:
 Total Number of Batches:
 Total Lbs. Part A:

 6181
 20.00
 4698



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#### **Photo Log**



**Photo 1:** View looking southeast. HIW-1A in view. (Oct 15, 2020)



**Photo 3:** View looking northwest. Trailer, injection equipment, product buckets, and hydrant in view. (*Oct 15, 2020*)



**Photo 5:** View looking east. Berm, surfaced material, sump pump, and waste drums in view. (Oct 16, 2020)



**Photo 2:** View looking northwest. HIW-2B in view. (Oct 15, 2020)



**Photo 4:** View looking west. Significant daylighting area along railroad spur in view. (Oct 15, 2020)



**Photo 6:** View looking south. Berm, surfaced material, waste totes, and safety equipment in view. (Oct 22, 2020)



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Photo 7: RRS injection trailer staged onsite. (Jan 27,2021)



**Photo 8:** HIW-1B in view. (1/29/21)



**Photo 9:** View looking across the entryway near F L Shuttlesworth Drive. Traffic delineators and hose ramps to ensure traffic could continue through area as usual.



Photo 10: HIW-2B. (Oct 15, 2020)



Photo 11: HIW-1B. (Jan 28, 2021)



Photo 12: HIW-2B. (Jan 28, 2021)



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**Photo 13:** Berm capturing surfaced material with sump pump active. (Jan 28, 2021)



**Photo 14:** Totes used to collect surfaced material. (Jan 28, 2021)